

CRIOTEC IMPIANTI srl

Via F. Parigi 32/a
10034 Chivasso (TO) - ITALY

Company presentation

Roma - 22-06-2012



CRIOTEC IMPIANTI S.r.l. is a company specialized in cryogenic constructions and special plants.

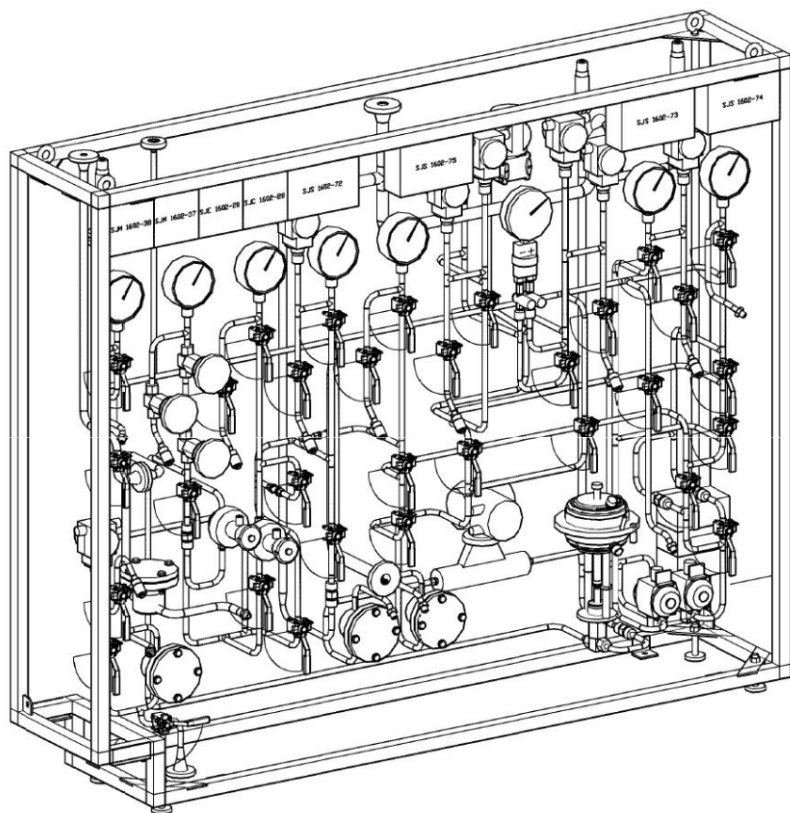
It has been founded in 1988 by a group of specialists with more than 20 years of experience in the cryogenic field.

The technical competence, the professionalism and the experience of this solid and dynamic group, are the most significant characteristics which permit CRIOTEC IMPIANTI S.r.l. to be always highly competitive in the realization of sophisticated cryogenic plants on the Italian as well as on the European market.

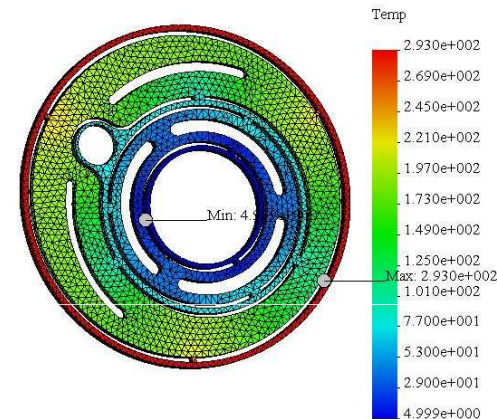
CRIOTEC IMPIANTI S.r.l. designs, realizes and assembles plants according to customer's requirements.

Design department:

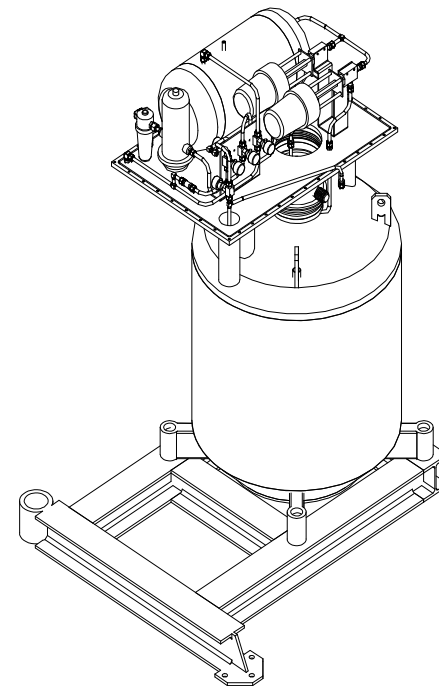
- ›n.1 Technical department responsible
- ›n.2 Engineers
- ›n.5 Draftsmen



Type1-termico :: Thermal Time Step : 1
Units : Kelvin



- ›n.5 3D CAD workspaces
- ›n.1 FEM analysis workspace



Manufacture and on-site installation:



Workshop area	> 3000 m ²
Office area	600 m ²
Clean room area	60 m ²
Employees	35
Turnover 2011	4'000 k€



CRIOTEC IMPIANTI experience can be mainly grouped in the following technical areas:

- Cryogenics
- High Vacuum
- Special heat exchangers
- Technical gas distribution
- Special plants
- Superconductor cables



➔ Standard cryogenic transfer lines:

Standard super insulated vacuum lines for Liquid Nitrogen, Liquid Oxygen, Liquid Argon.

Flexibles lines, phase separators, manual and automatic vacuum insulated valves, etc...



Cryogenic manual valves

Automatic phase separator



Vacuum insulated manual valve and automatic line cooling system



➔ Helium transfer lines



Helium transfer lines for LHC
superconducting cable – CERN
(2007)



→ Helium Cryostats



Satellite cryogenique – CEA
(2007)



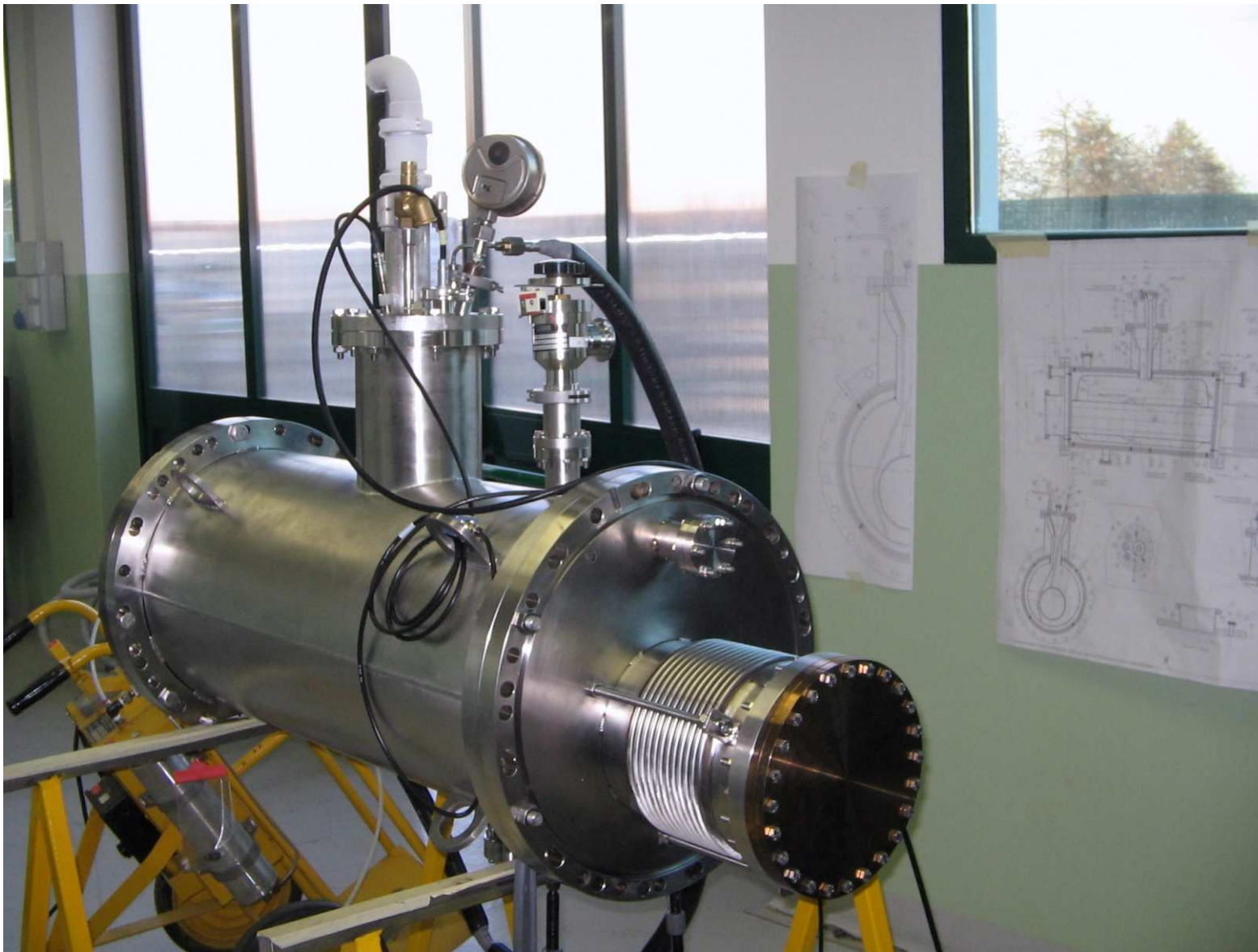
Boite à vannes – CEA (2006)



➔ Liquid nitrogen liquefaction
plant



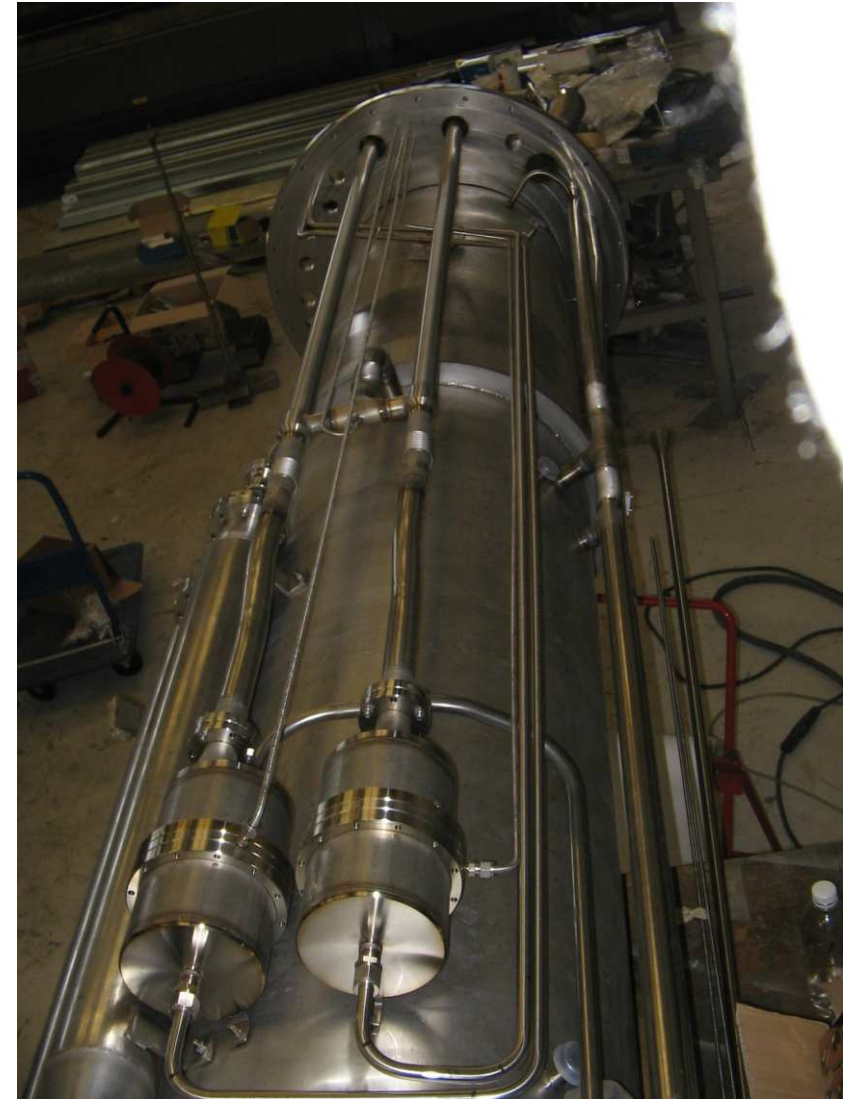
Liquid nitrogen liquefaction plant
– Politecnico di Torino (2008)



Liquid nitrogen cryogenic trap for high vacuum tube -
EGO laboratories (European Gravitational Observatory) – (2008)



Liquid Helium cryostat for
superconductivity test – INFN
(2010)



Liquid Argon purification system
(with cryopumps)

Bern University (2010)

→ Custom built equipments



CMS central superconducting solenoid thermal shield – CERN (2005)



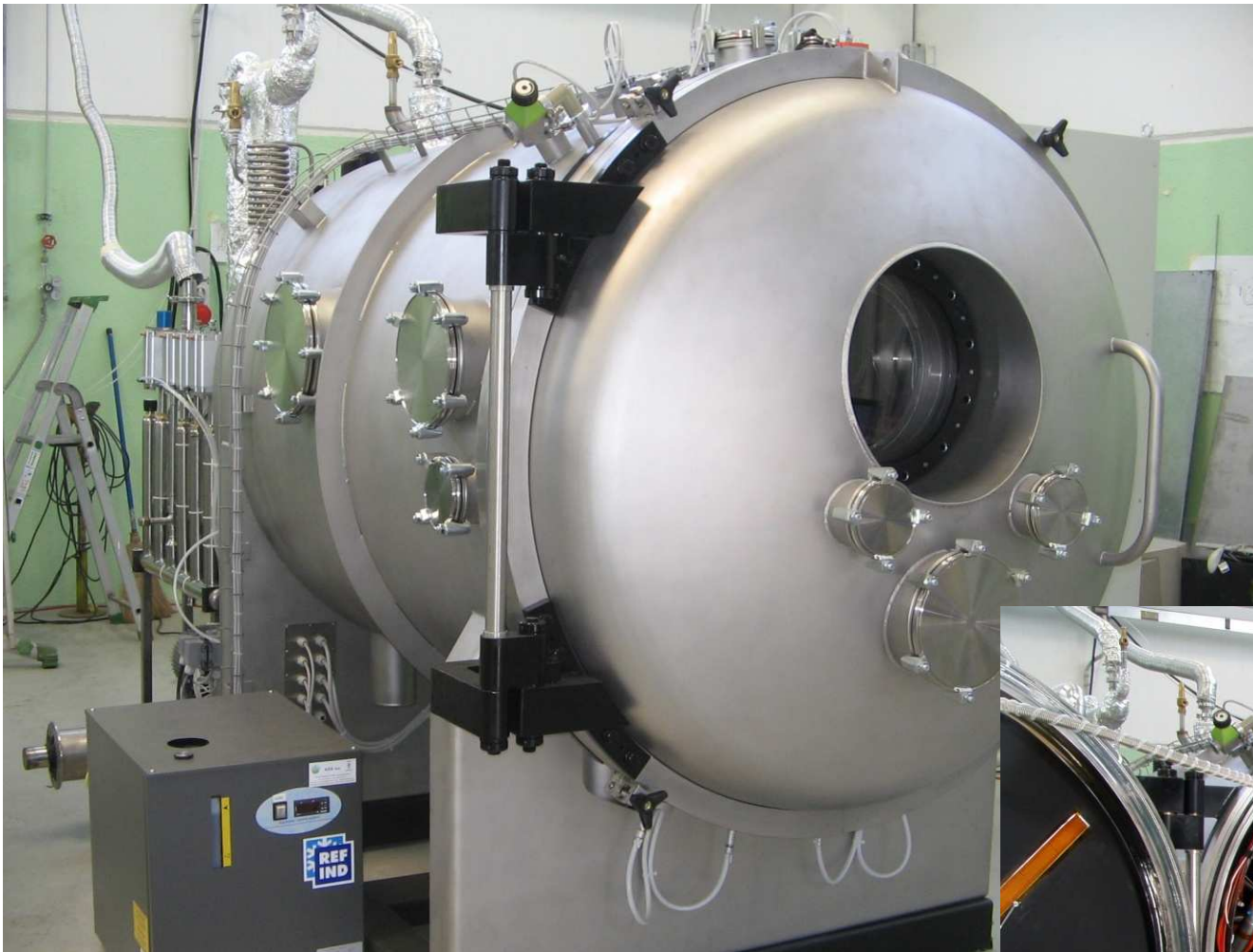
500 gls LOx reservoir for Air transport – AMI (2008)



200 gls LOx reservoir– AMI (2008)

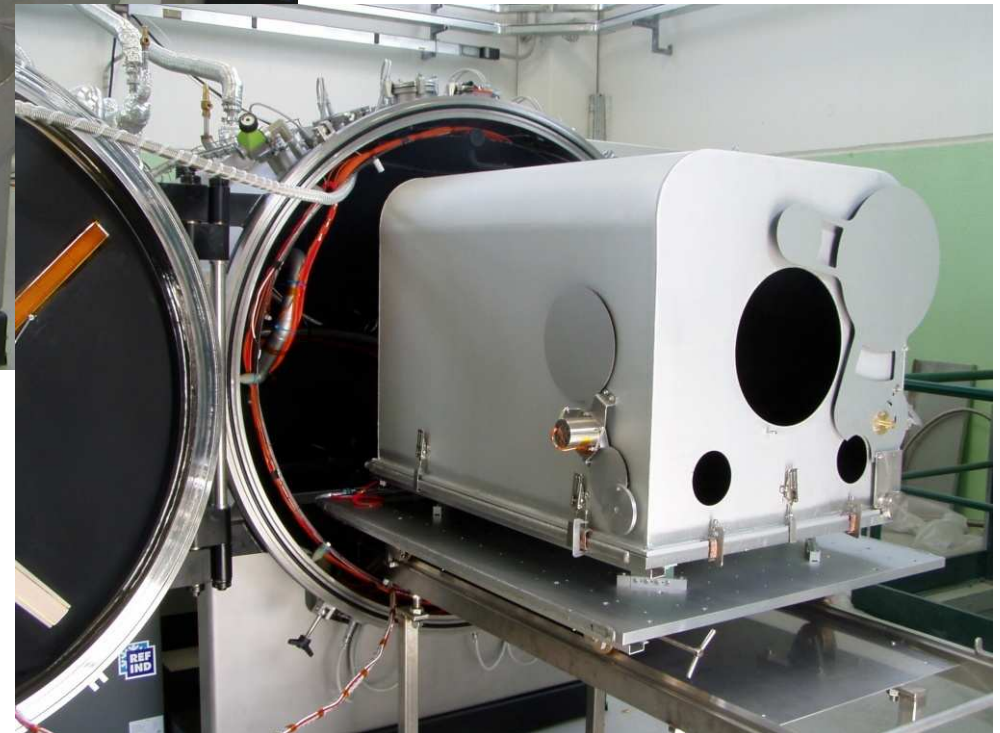
→ Thermo-Vacuum chambers

Thermo-Vacuum chamber for space application optics test – Galileo Avionica (2007)



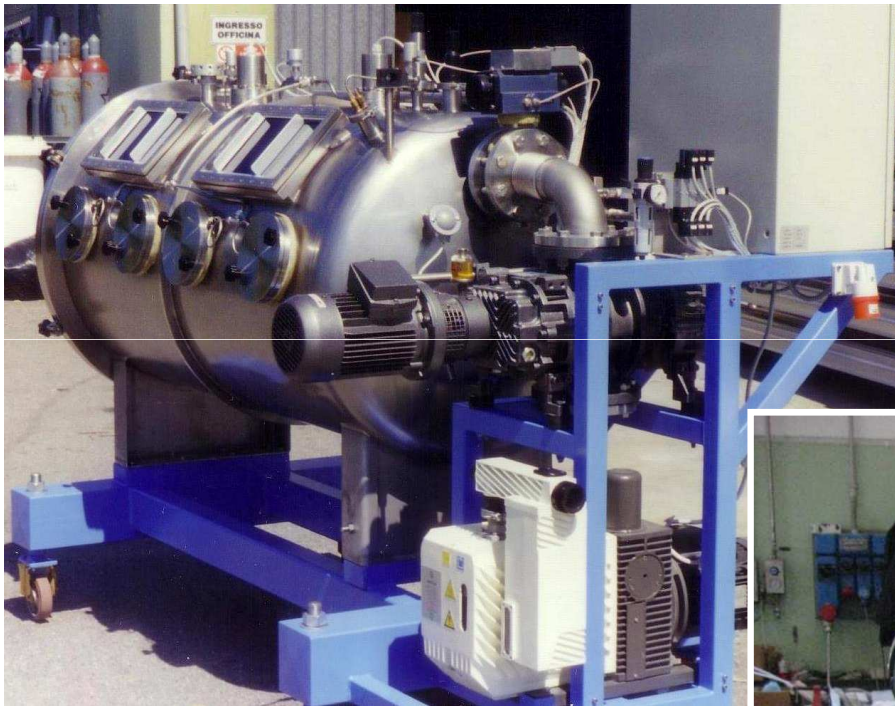
Performances:

Vacuum	10E-7 mbar
Temperature	10 – 350 K



➔ Vacuum chambers

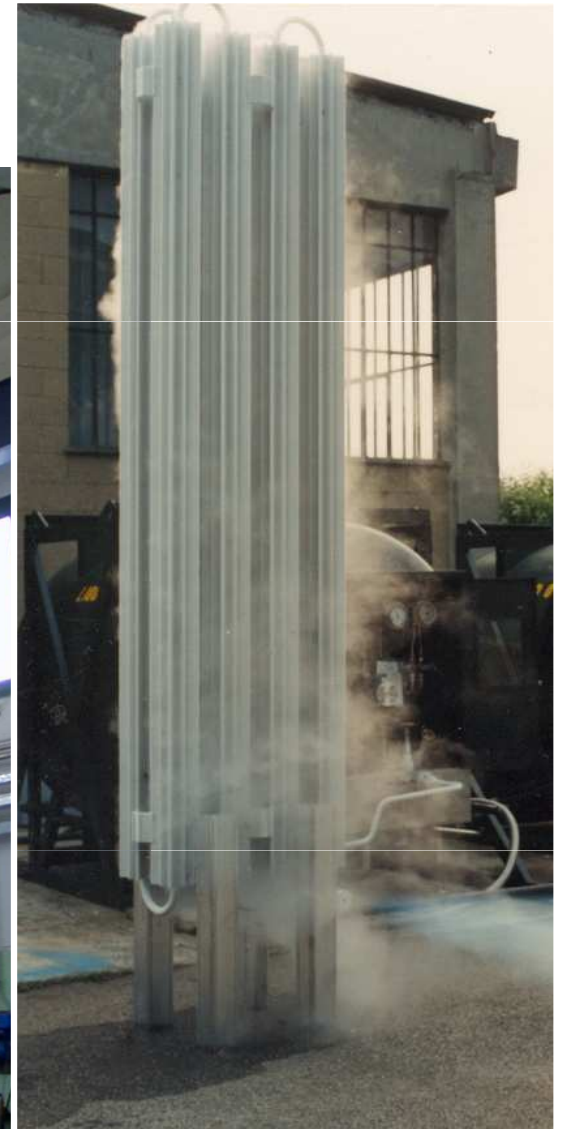
High vacuum chamber for thin film deposition – TOPCAST (2009)



Vacuum chamber for
(TIG) arc welding machine
– ALENIA (2003)



→ Cryogenic heat exchangers



Atmospheric
vaporizers

→ Cryogenic heat exchangers



Pool water vaporiser: steam
or hot water heated



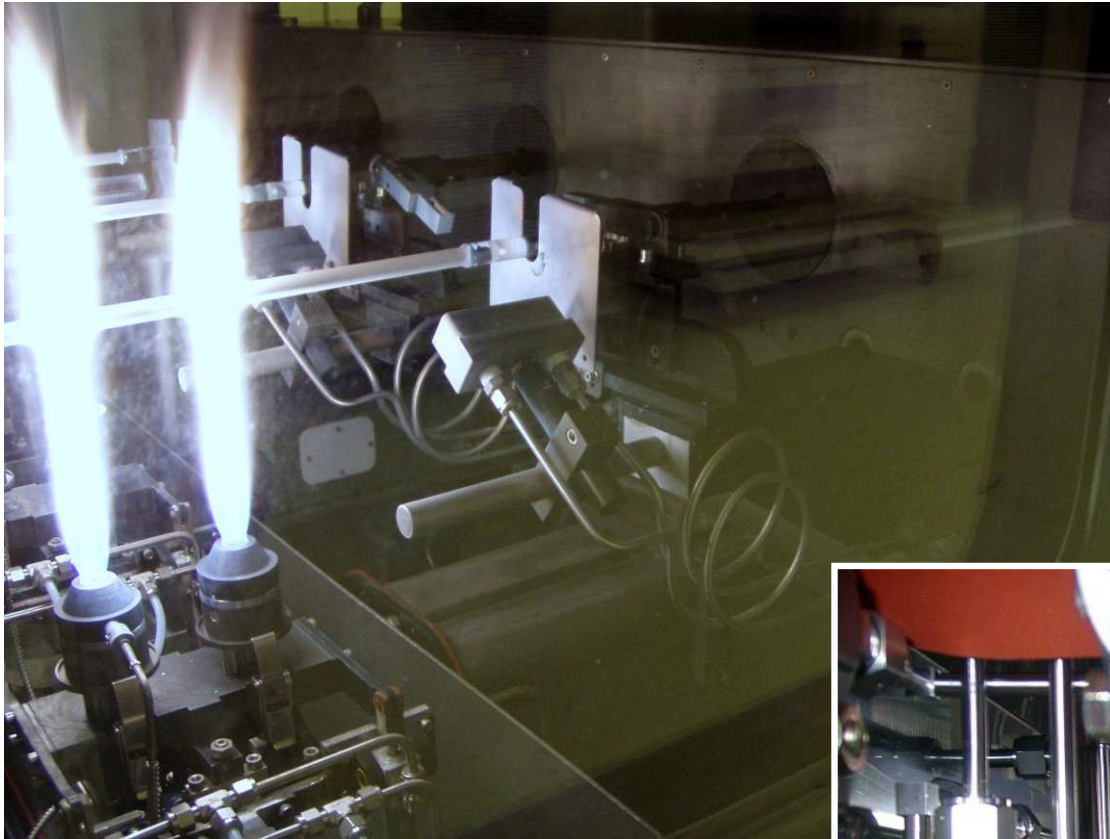


Gas distribution lines: from gas room to underground cavern – CERN (2006)



Gas panels for VEGA project
– Carlo Gavazzi Space (2008)





Optical fiber production gas cabinet – PIRELLI cavi (2003)

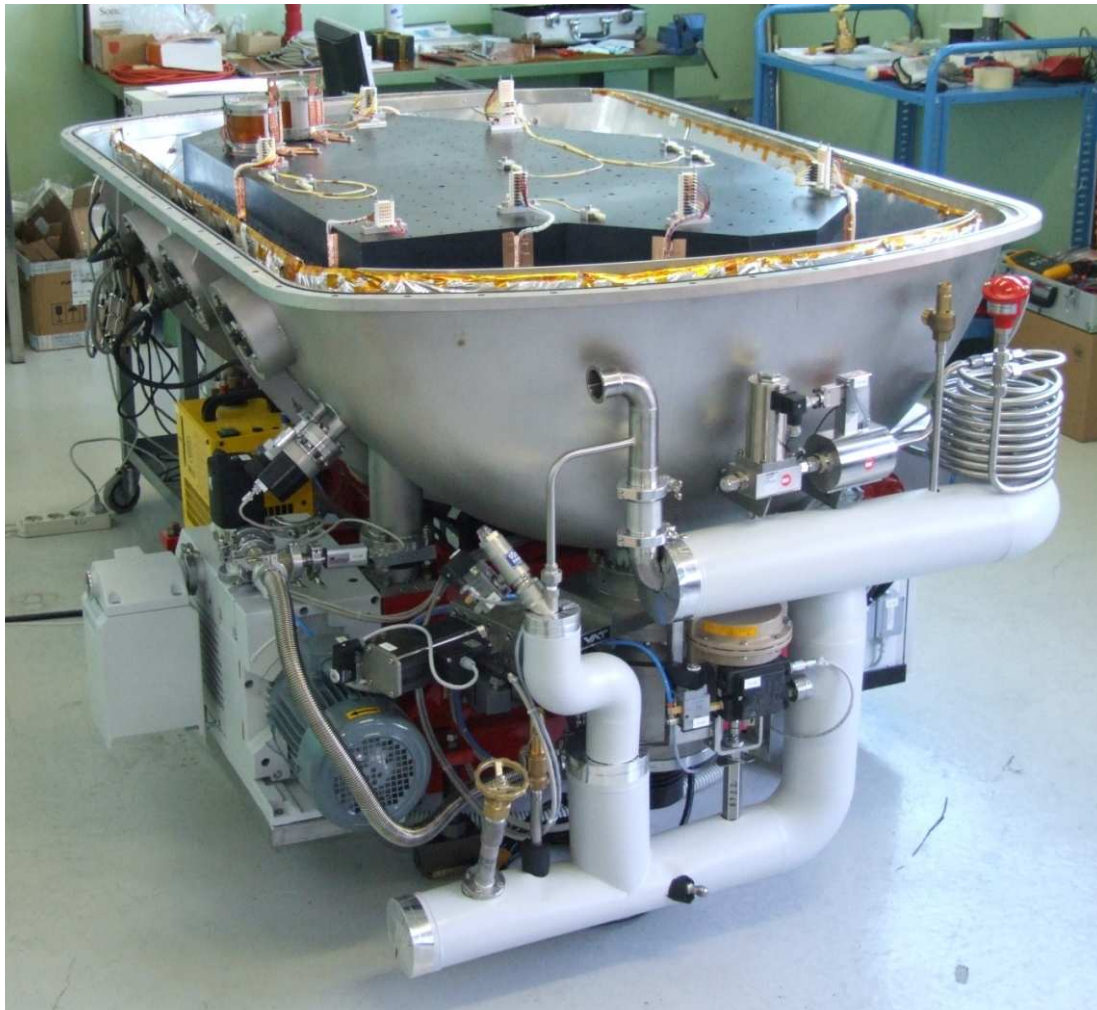




*Cycling form -180°C to 320°C in 7
minutes cycle*



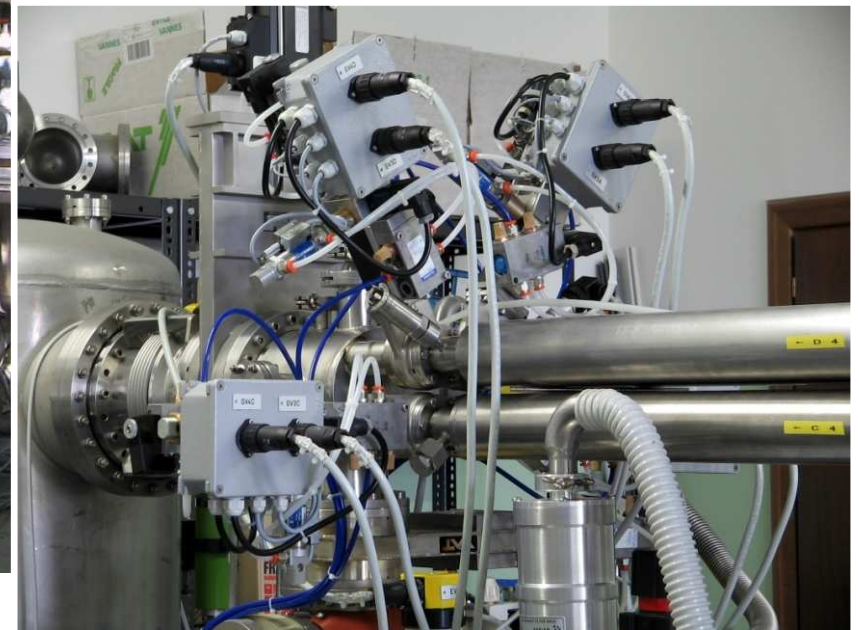
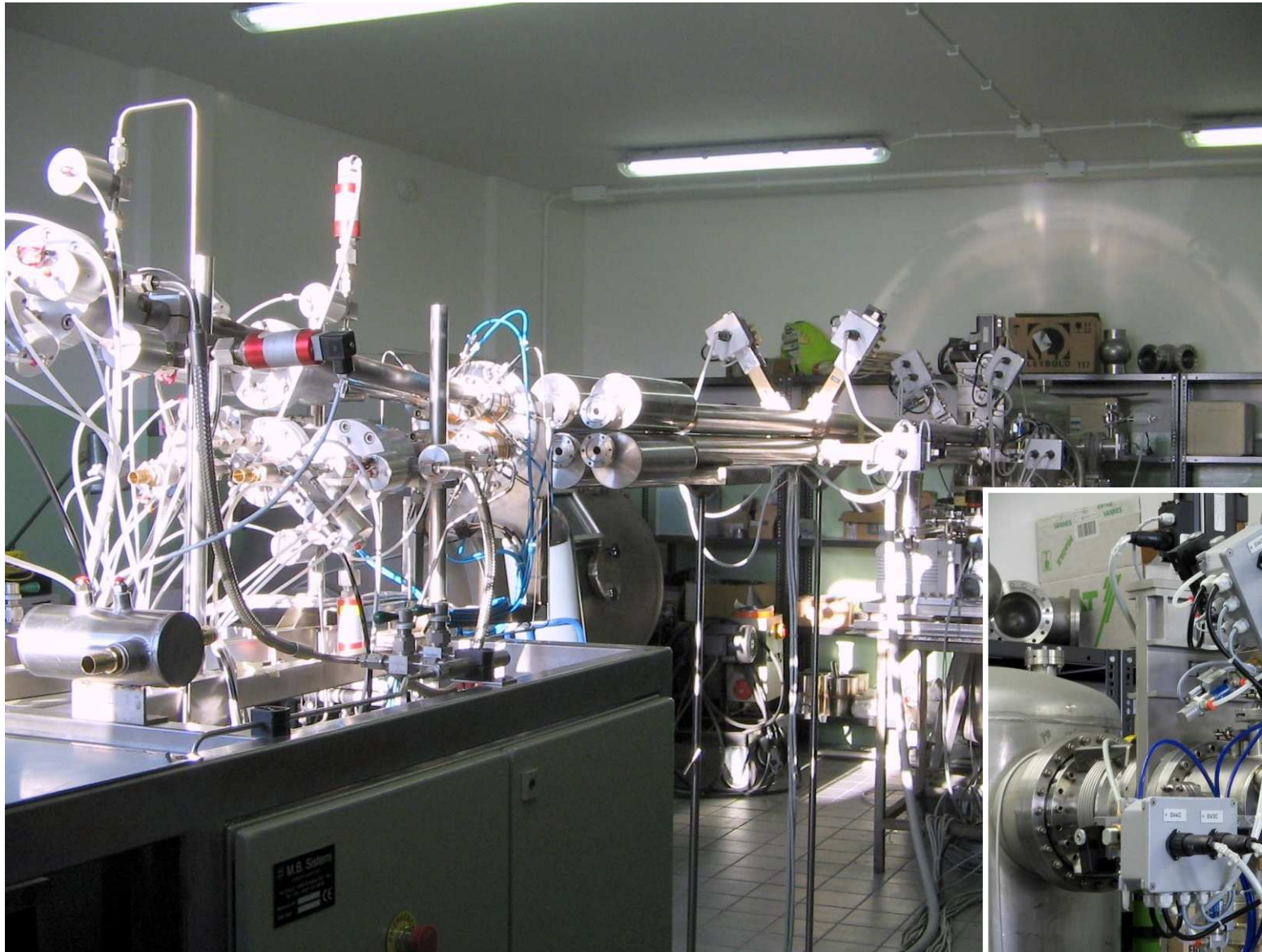
Superinsulated vessel for the cooling system of an optical bench installed at Gran Canaria (Spain) - Fundacion Galileo Galilei (2007-2008)

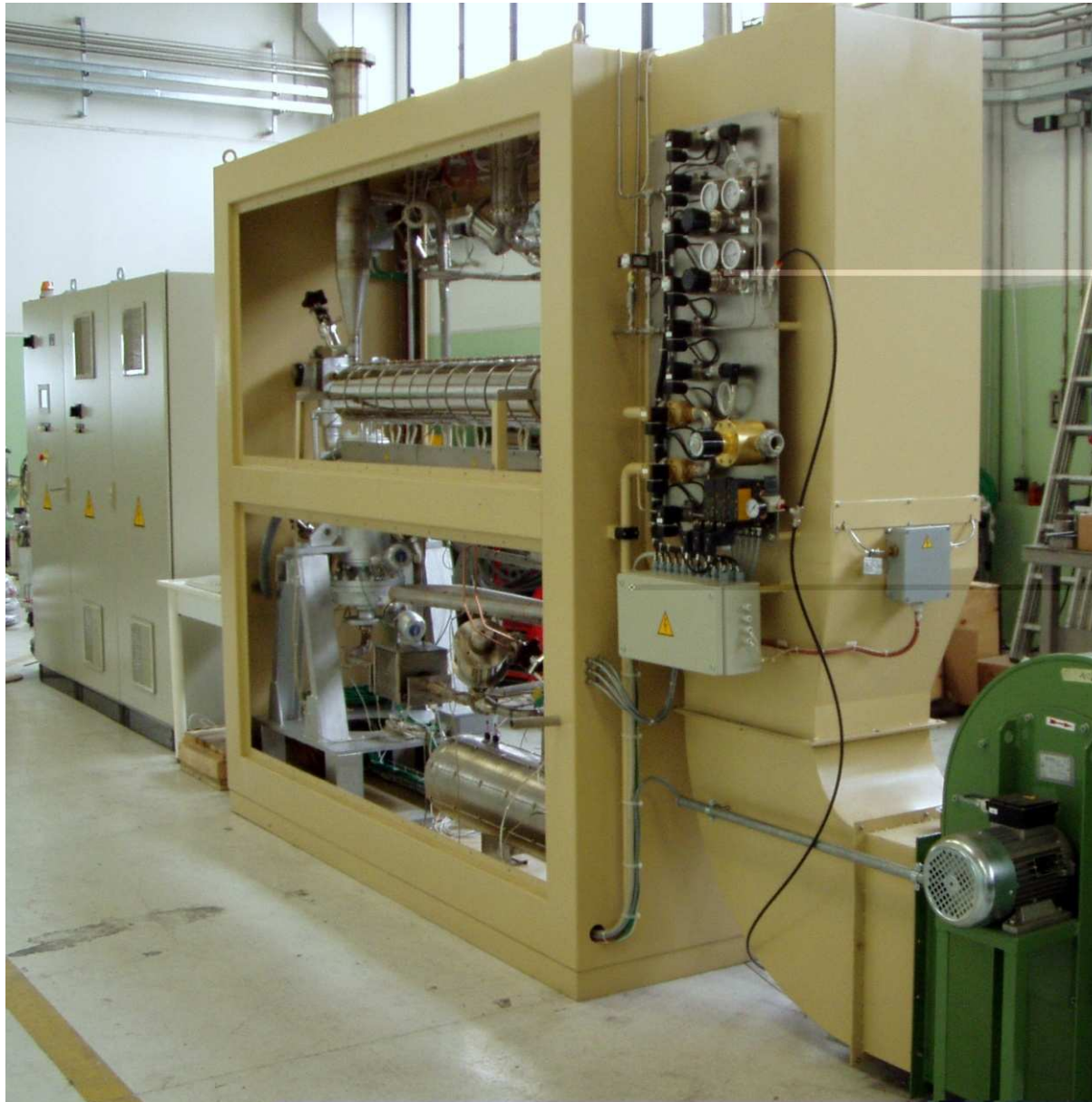


Thermal stability of the optical bench at $77\text{ K} = \pm 1\text{ mK}$



Fast Deuterium pellets injection system for tokamak vacuum chamber – ENEA Frascati (2005)





LiFUS III – ENEA
Brasimone (2004)

Liquid lead test section for
material characterization
for nuclear fusion
application

HeFUS – ENEA Brasimone (2002)

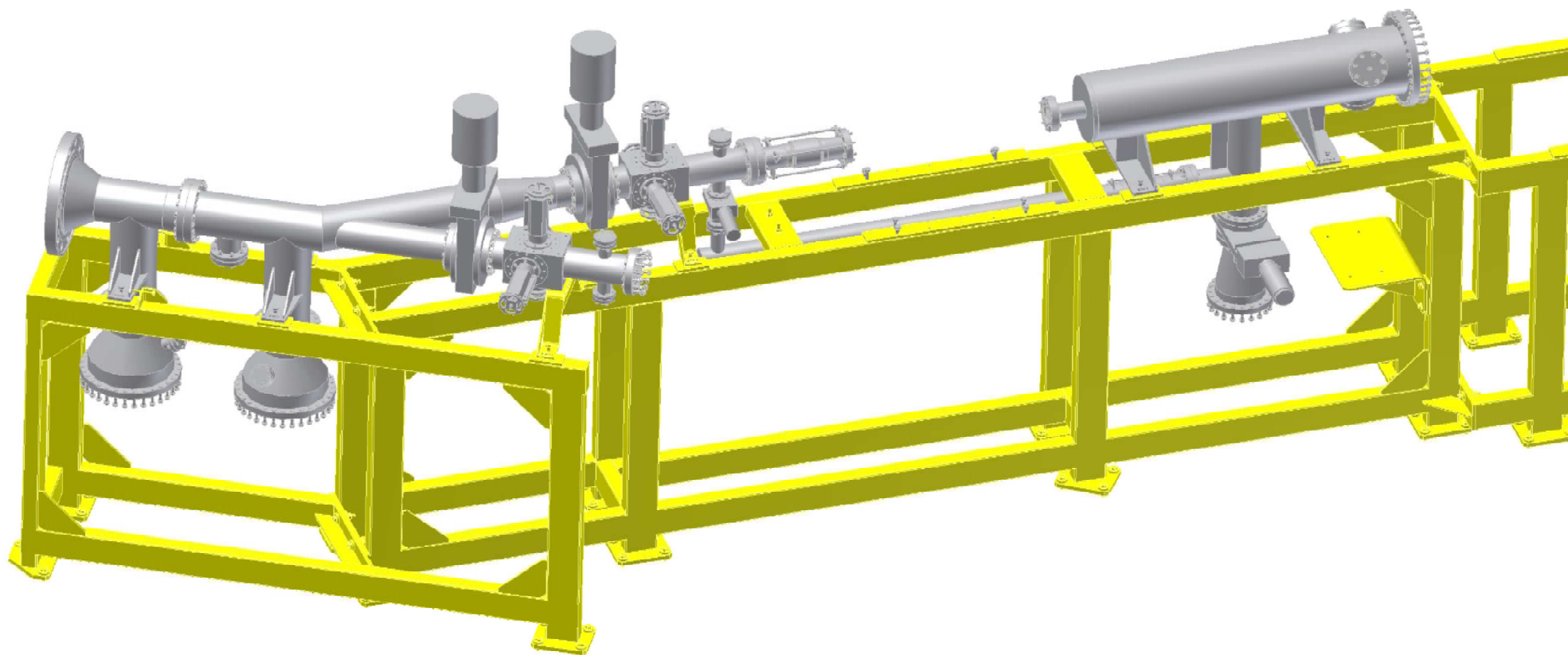
High temperature and high pressure test facility for helium cooling characterization for nuclear fusion application.

Pressure = 100 bar

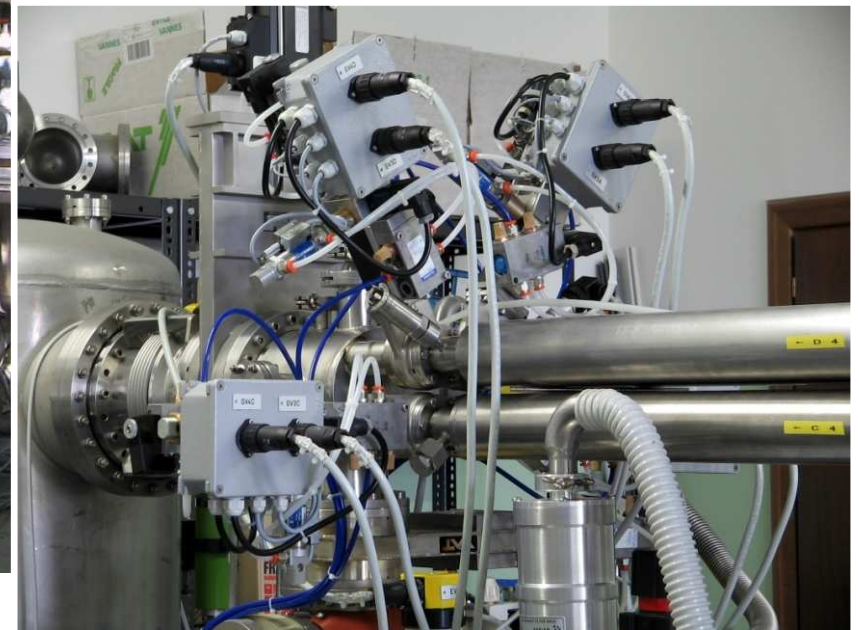
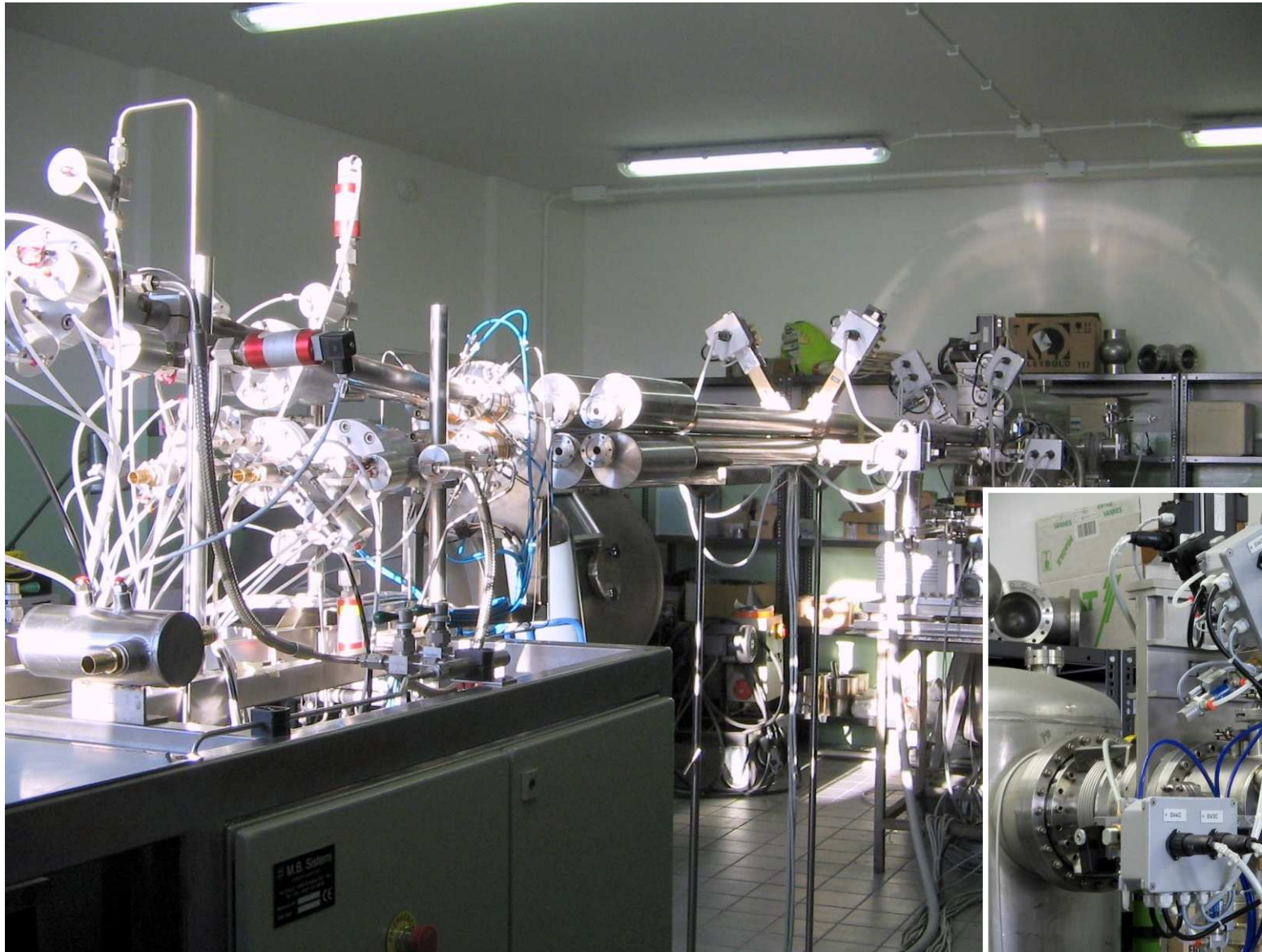
Temperature = 530 °C



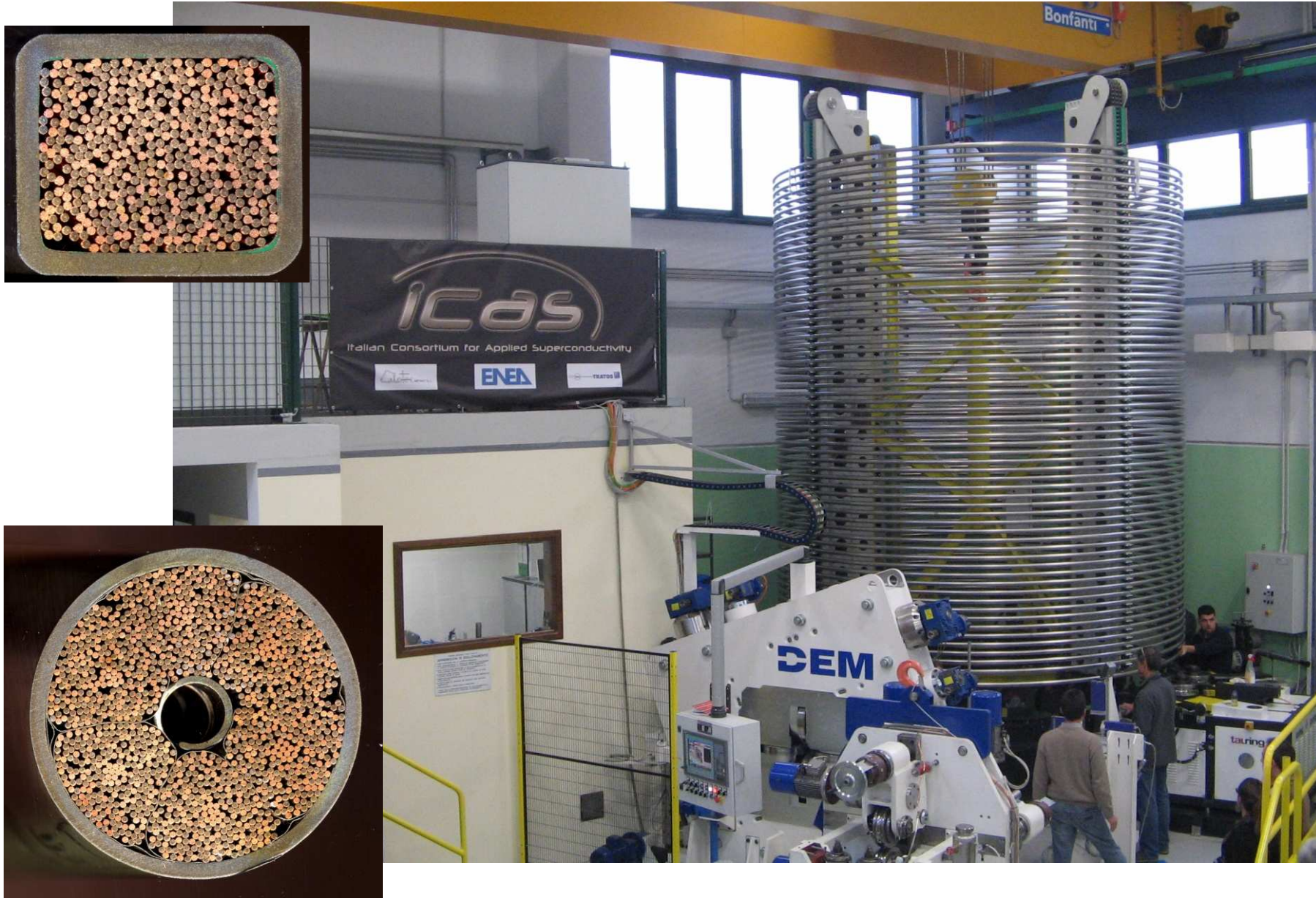
Injection line and main support frame of the HFPI project - EFDA – JET (2007)



Fast Deuterium pellets injection system for tokamak vacuum chamber – ENEA Frascati (2005)



Jacketing line for production of superconducting cables for ITER (2011)



→ Industry customer

- AERONAUTICA MILITARE ITALIANA (Italian Air Force)
- AIR LIQUIDE spa
- ALENIA spa
- ANSALDO / ASG
- LINDE GAS srl MESSER GRIESHEIM (Austria)
- MESSER ITALIA spa
- PRYSMIAN spa
- PRAXAIR spa
- RIVA ACCIAI spa
- RIVOIRA spa
- SIAD MACCHINE IMPIANTI spa
- SIAD spa
- SIMA TECTUBI spa
- SOL spa

→ Research centre customer

- CEA – (France)
- CERN – Ginevra
- DLR (Germany)
- ESA (Netherland)
- ENEA of Frascati, Brasimone and Saluggia
- F.S.U. of Tallahassee (U.S.A.)
- HZB of Berlin (Germany)
- KIT of Karlsruhe (Germany)
- I.N.F.N. (Italy)
- ISTITUTO METROLOGICO COLONNETTI (Italy)
- ITER Organization / F4E / ITER RF / KODA
- L.N.G.S. (Laboratori Nazionali Gran Sasso)
- POLITECNICO DI TORINO
- POLITECNICO DI MILANO
- PSI (Switzerland)
- UNIVERSITA' DI TORINO

- ➔ Our Quality Control System is certified DIN EN ISO 9001:08.
- ➔ We certified according to EN 3834-2 HP0 AD-MERKBLATTER.
- ➔ Our welders are qualified according to EN287 and our welding procedures are in accordance to EN 15614, ASME BPVC sec. IX
- ➔ For NDT test we have the following certifications:
 - Visual Test, Radiographic Test, Dye Penetrant Test according to ASME BPVC sec. V
 - Dye penetrant test (EN 479)
 - Helium leak test with mass spectrometer (ASNT-TC-1A)

ZERTIFIKAT ◆ CERTIFICATE ◆ 認証証書 ◆ CERTIFICADO ◆ CERTIFICAT



CERTIFICATO

Nr 50 100 6073 - Rev. 02

Si attesta che / This is to certify that
IL SISTEMA QUALITÀ DI
THE QUALITY SYSTEM OF

CRIOTEC IMPIANTI S.r.l.
SEDE LEGALE E OPERATIVA:
VIA FRANCESCO PARIGI 32/A - Z.I. CHIND
I-10034 CHIVASSO (TO)

È CONFORME AI REQUISITI DELLA NORMA
HAS BEEN FOUND TO COMPLY WITH THE REQUIREMENTS OF
UNI EN ISO 9001:2008

Riferirsi al manuale della qualità per eventuali dettagli delle esclusioni
ai requisiti della norma ISO 9001:2008
Refer to quality manual for possible details of exclusions of requirements
of the norm ISO 9001:2008

Questo certificato è valido per il seguente campo di applicazione
This certificate is valid for the following product or service range

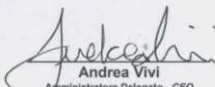
**Progettazione e fabbricazione di apparecchiature criogeniche,
apparecchiature in pressione e sistemi di vaporizzazione e
distribuzione di fluidi (EA 18)**
*Design and manufacture of cryogenic equipment, pressure
equipment, vaporization and fluid distribution systems (EA 18)*



SGQ N° 049A SSI N° 005G PRD N° 081B
SGA N° 018D ITX N° 001L ISP N° 057E
SCR N° 009F

Membro degli Accordi di Mutuo Riconoscimento
EA, IAF e ILAC
Signatory of EA, IAF and ILAC Mutual Recognition
Agreements

Per l'Organismo di Certificazione
For the Certification Body
TÜV Italia S.r.l.



Andrea Viti
Amministratore Delegato - CEO

Data di emissione / Issue date
2010-08-26

Data di scadenza / Expiry date
2012-07-06

Rimissione del certificato emesso per la prima volta in data 2006-07-25

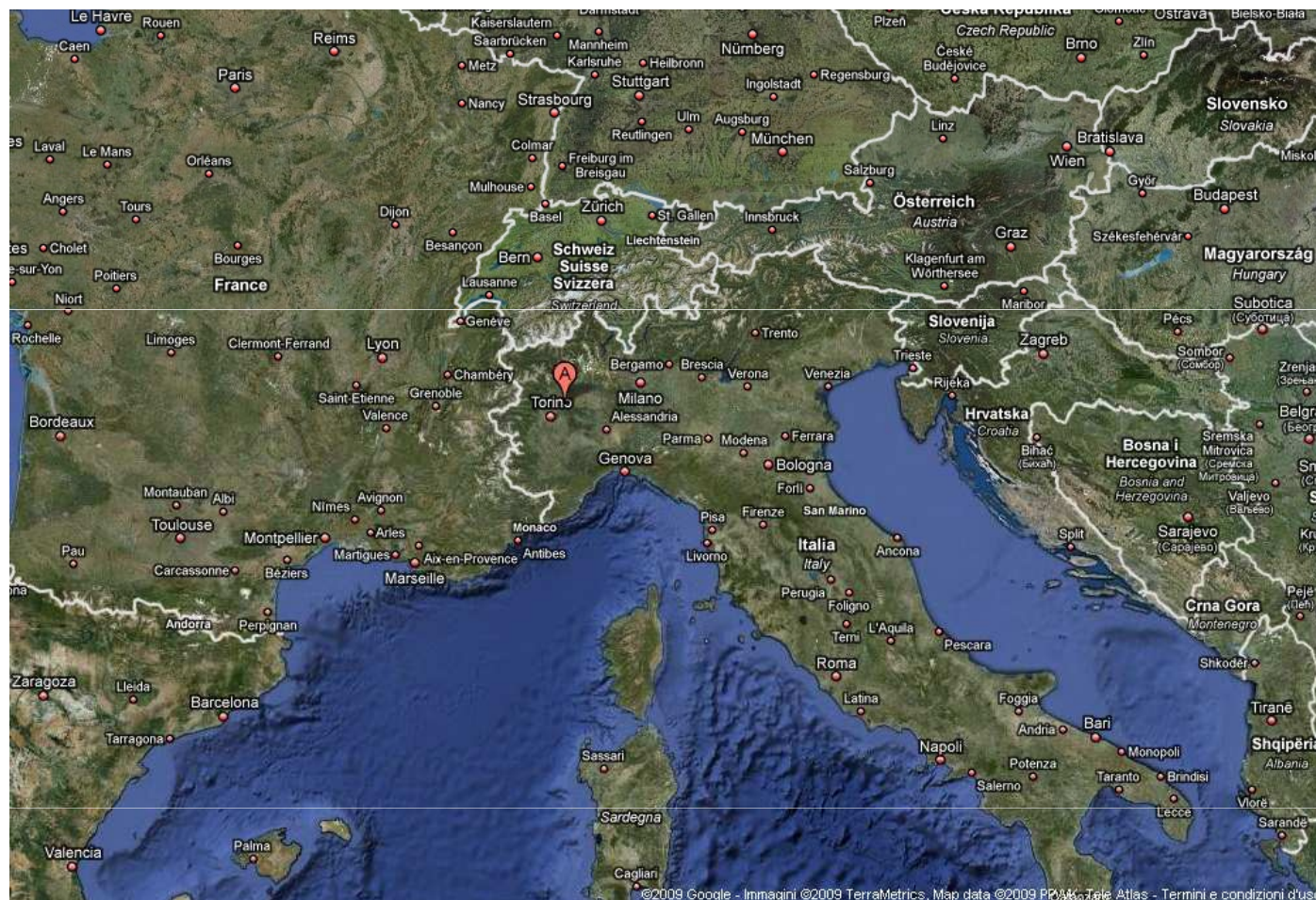
"La validità del presente certificato è subordinata a sorveglianza periodica a 12 mesi e al riesame completo del sistema di gestione aziendale con periodicità triennale"
"The validity of the present certificate depends on the annual surveillance every 12 months and on the complete review of company's management system after three-years"

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