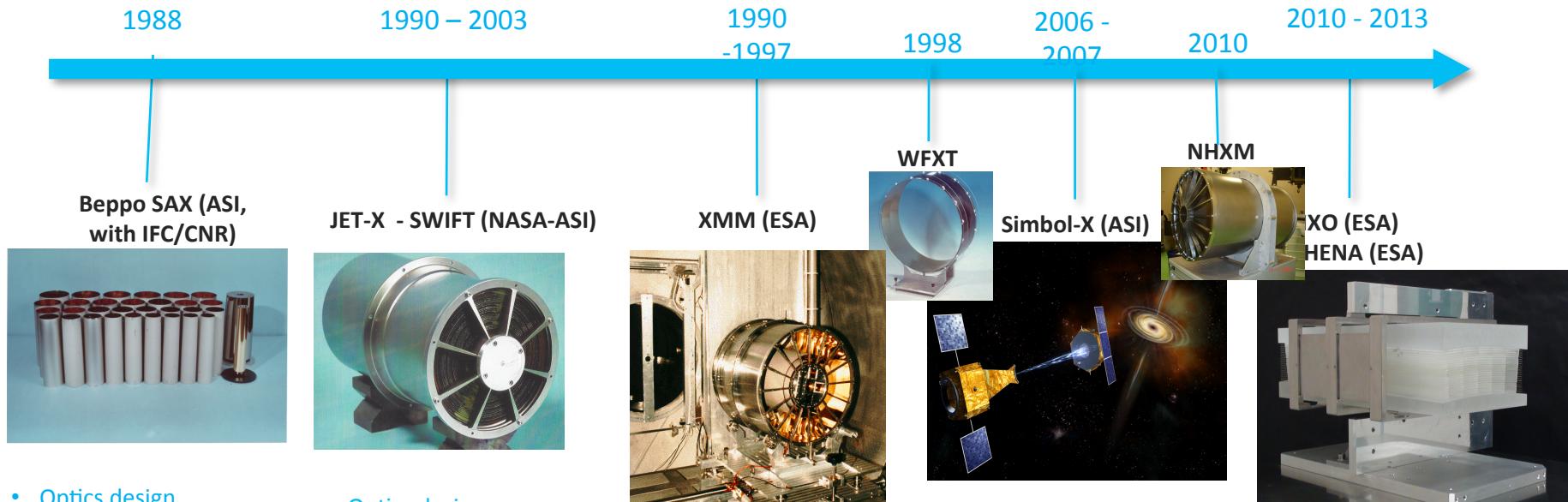


Progresses & perspectives in X-ray optics and possible applications in future missions

Giovanni Pareschi
INAF – Osservatorio Astronomico di
Brera

Italian experience, expertise & facilities for astronomical X-ray optics development



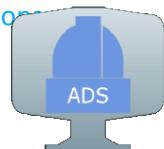
- Optics design
- Ray-tracing
- Development of mandrels and mirrors
- Metrology and calibrations

- Optics design
- Ray-tracing
- Development of mandrels and mirrors
- Metrology and calibrations

- Optics design
- Ray-tracing
- Development of the first prototypes
- Metrology and calibrations

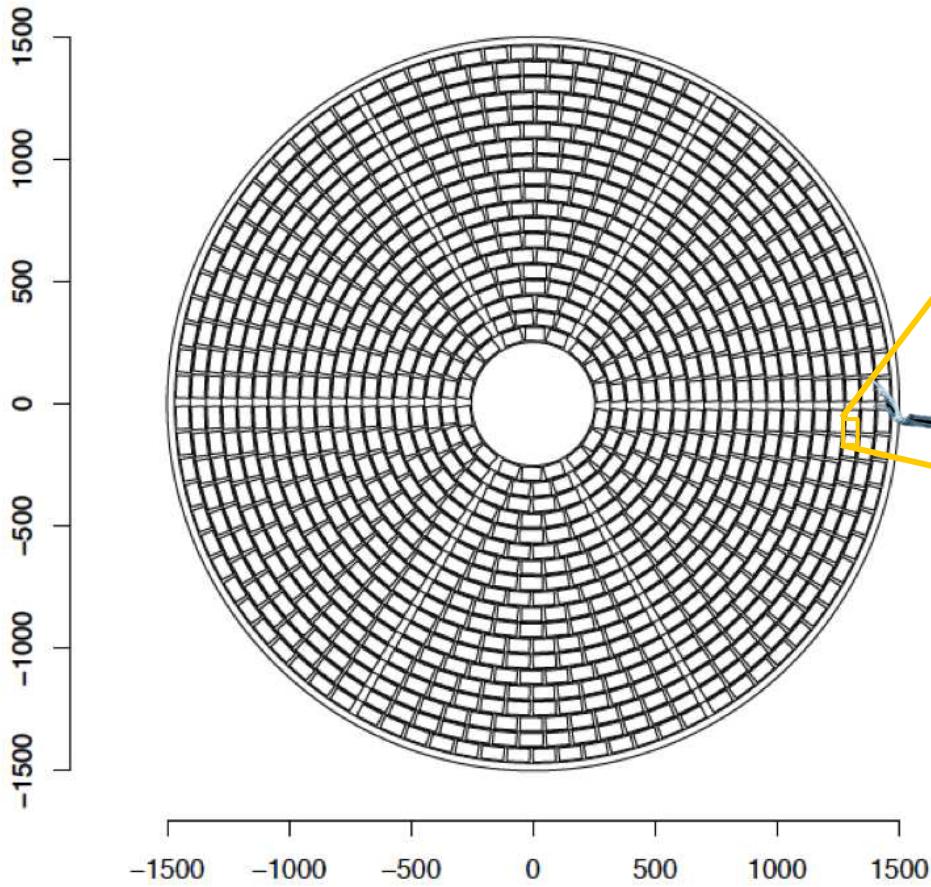
- Mission concept
- Optics design
- Ray-tracing
- Development of the prototypes
- Metrology and calibrations

- Optics design
- Ray-tracing
- Development of the glass slumping technology
- Prototypes
- Metrology and calibrations



ATHENA optics

$2 \text{ m}^2 A_{\text{eff}}$ @ 1 keV



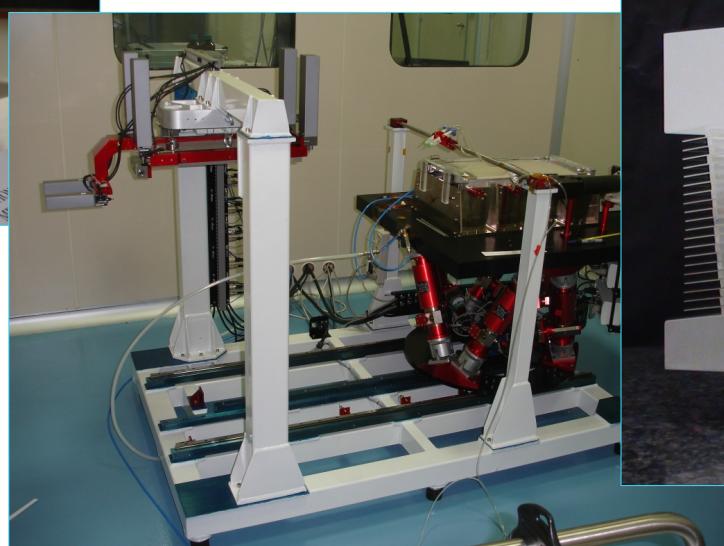
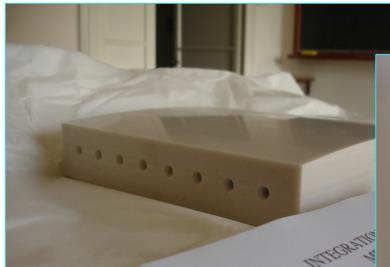
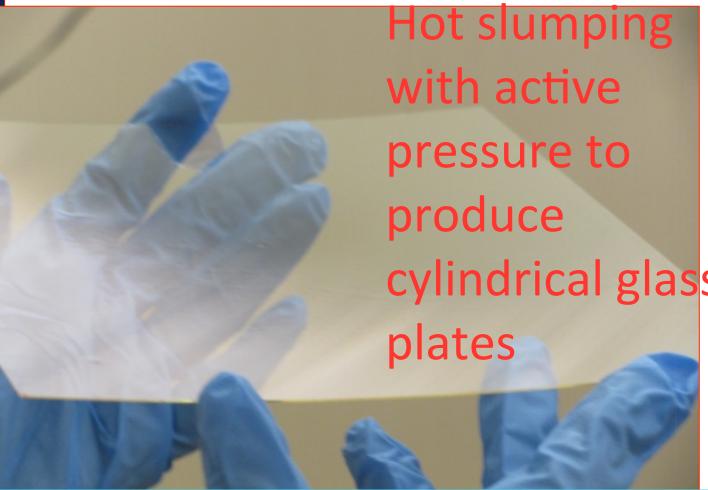
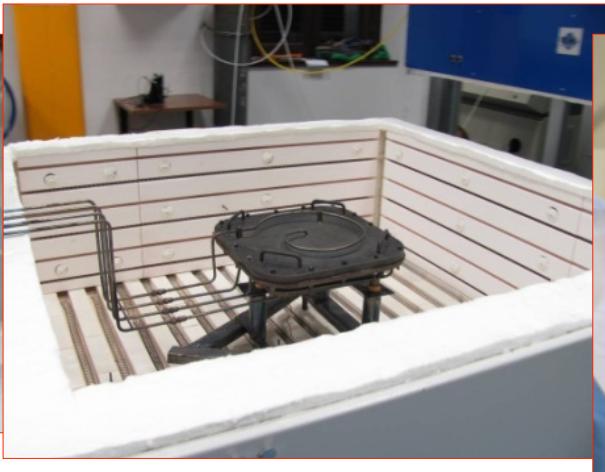
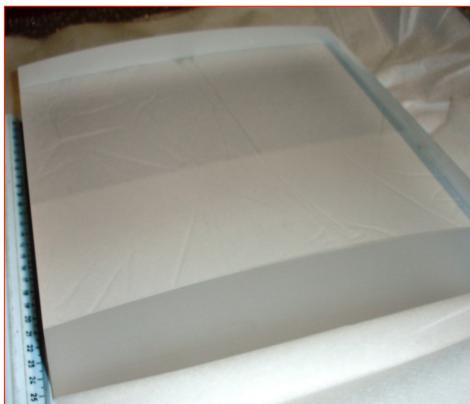
SPO technology (ESA/Cosine)



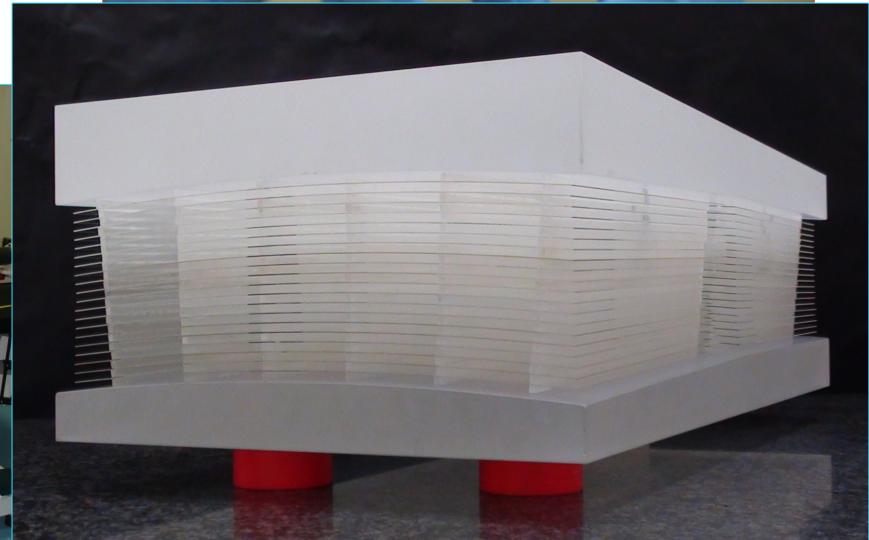
~ 900 mirror modules
~ 136.000 mirror plates
~ 408 m² mirror area
Mass production using
semiconductor tool-chain

INAF currently involved in design and calibration activities (but role difficult to be defended in the implementation phase, → see the XMM lesson!)

IXO/ATHENA: hot slumping “spare” technology developed by INAF for ESA



“Cold” integration for plates shaping to Wolter I & alignment



Tecnologia del vetro per le ottiche in raggi X di prossima generazione

Glass Technology for the next generation X-ray optics

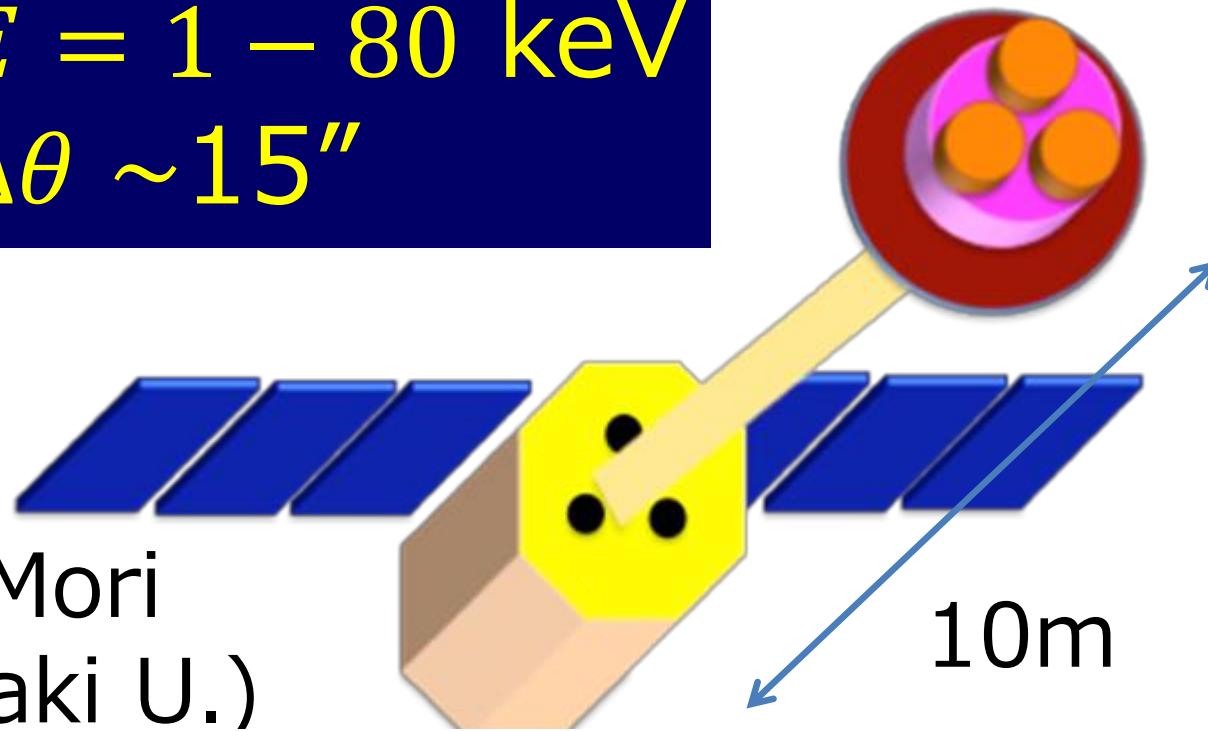
Proposal approved by ASI (first ranked, after peer review by external referees) in the context of the Call on new Technologies 2014. KOM meeting March 2016 → INAF + POLIMI

NGHXT

(now. FORCE... It was too similar to NHXT)

Next Generation Hard X-ray Telescope

$E = 1 - 80 \text{ keV}$
 $\Delta\theta \sim 15''$

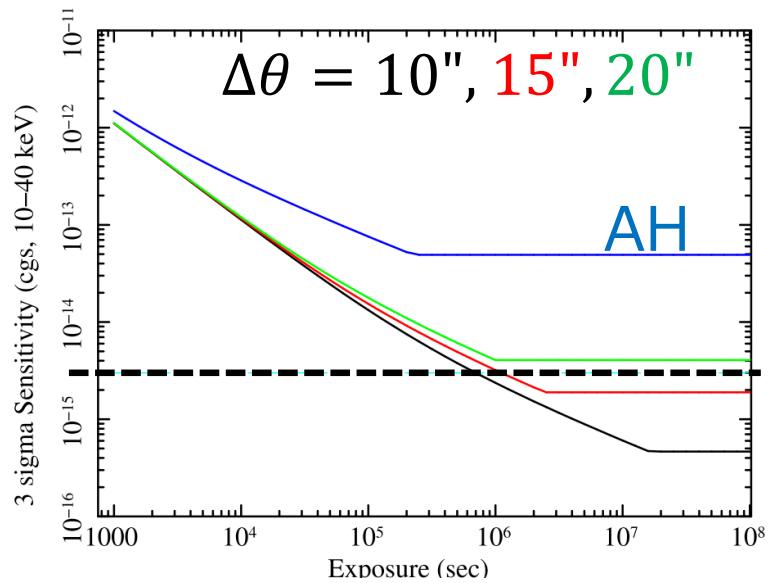
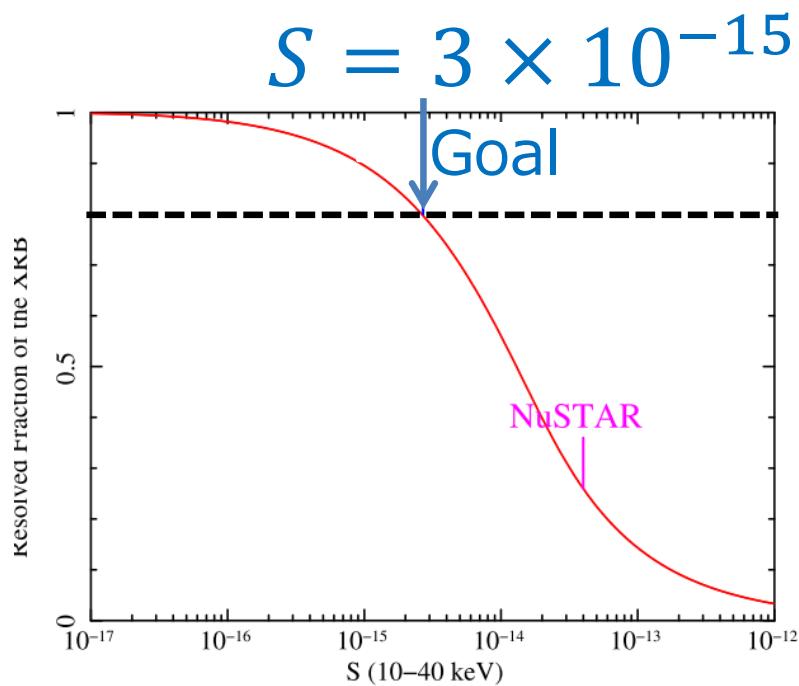


PI: K. Mori
(Miyazaki U.)

JAXA – M4 call 2016 (confirmed after the Himomi's disaster?)

FORCE scientific goal

Resolve 80% of CXB
in 10-40 keV

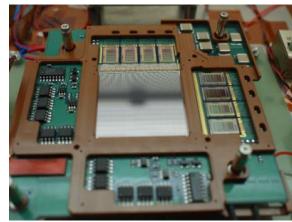
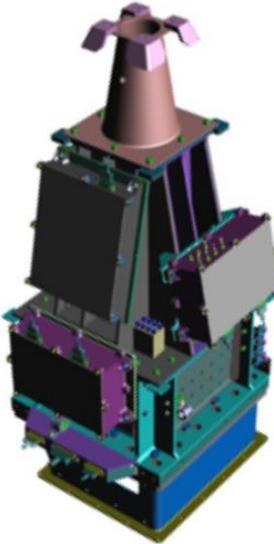


Based on a CXB model
constructed below
10keV

$\Delta\theta < 15''$

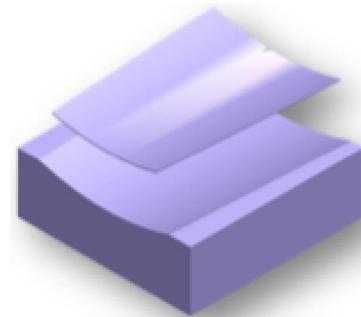
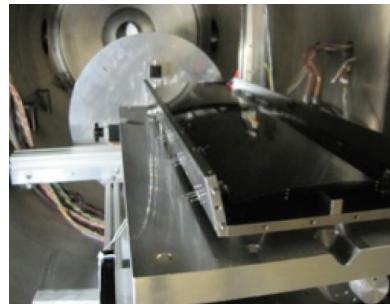
FORCE payload Detector Mirror

Active shield
+ Si SOI & CdTe



AH successor

Glass or Si foils
etc.
+ multi-layer



Possible
collaborator
NASA/GSFC

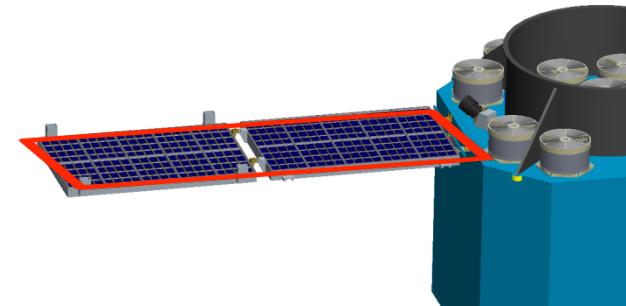
Also possible
collaboration with
ASI and INAF

eXTP – enhanced X-ray Timing and Polarization mission

CHINA + MPE + ASI/INAF

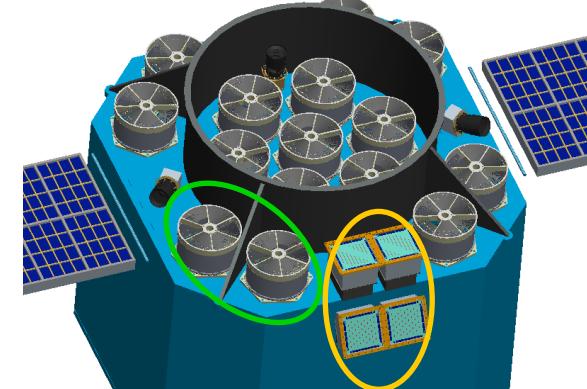
Scientific objectives:

- Test General Relativity in strong-field regime*
- Study state and nature of matter at supernuclear densities*
- Test physics in the presence of ultra-strong magnetic fields*



Potential for ASI/ESA-CAS collaboration:

- X-ray optics
- Large Area Detector (ref., LOFT)
- Wide Field Monitor (ref., LOFT)
- GPD polarimeter
- Malindi ground station



XTP optics compared to previous high-throughput telescopes

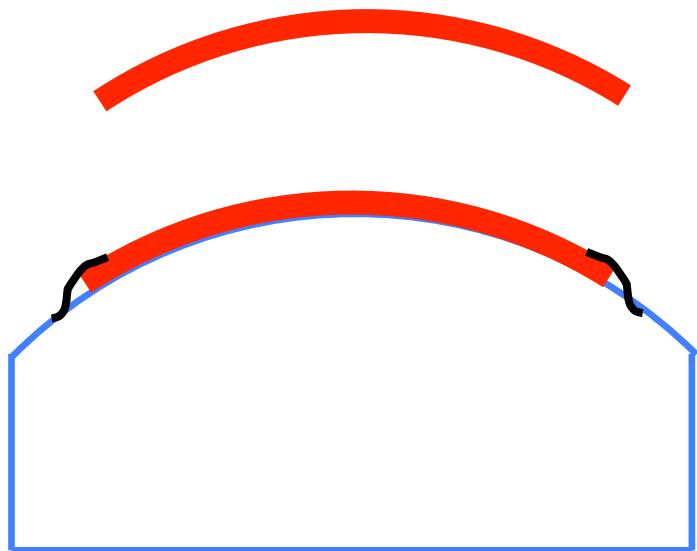
Parameter	XTP/ LFA	XTP/ HXA	e-Ros	Nustar/ HEFT	ASTRO- H /LET	ASTRO- H HET	NHXM
Area @1 & 6 keV (cm ²)	5000-500	?/4000	1750/200	1000/800	600/470	600/600	2400/2200
Reflecting Area (m ²)	339	311	98	100	26	68	100
Weight (kg)	320	250	280	74	46	80	400
HEW (arcsec)	60	60	15	60	75	180	15/20
Areal Density (cm ² /kg)	15	NA	6	13	13	7.5	6
Number of equivalent Wolter I shells	100 X 8	120 X 5	54 X 7	133 X 2	128 X 2	216 X 2	70 x2
Configuration/ number of pieces	Segm 6000/ 8000	Segm 5000	Monolith/ 378	Segm/ 5000	Segm/ 1536	Segm/ 2592	Monol/ 140

NB for LFA just 8 modules considered

SGO: toward cost reduction

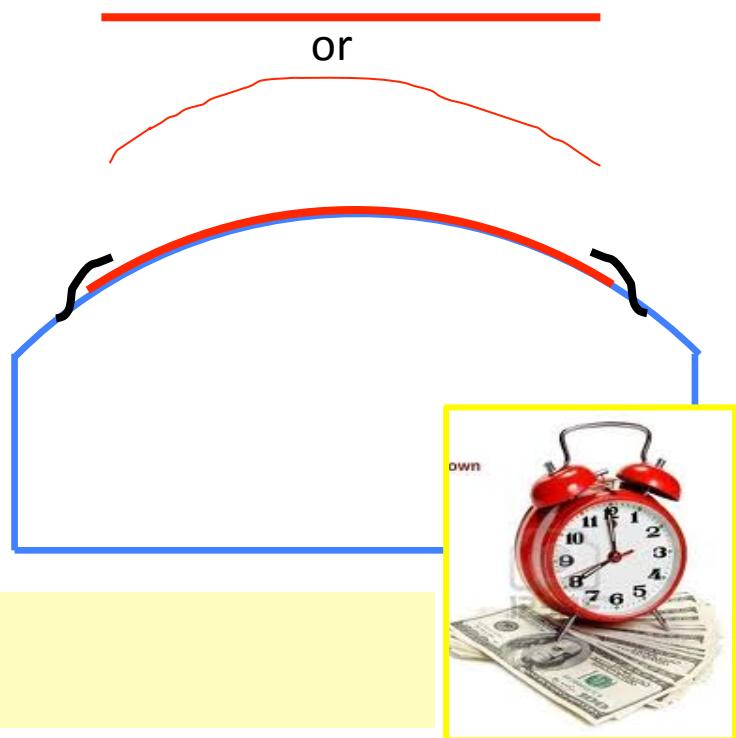
NB: Hot&Cold slumping to reach high angular resolution $\approx 5''$

0.4mm preshaped glass
With high accuracy
cylindrical shape



Cold slumping to reach high angular resolution $\approx 60''$

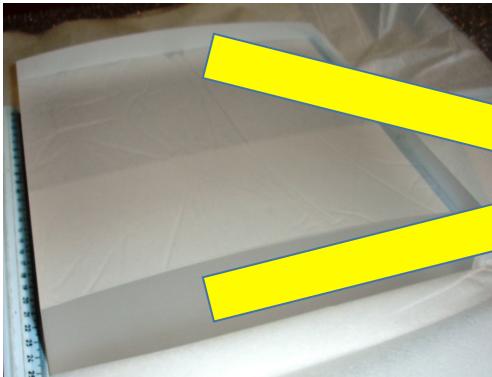
<0.2mm FLAT or RAW PRESHAPED glass with cylindrical shape



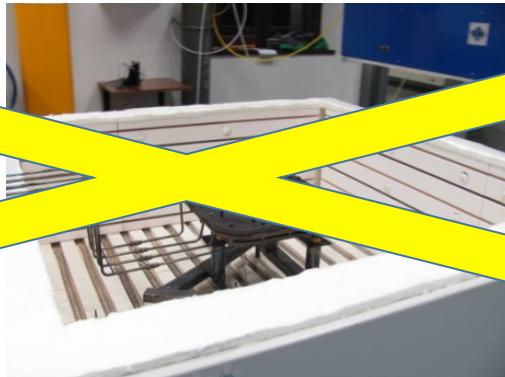
ONLY COLD INTEGRATION
WITH REINFORCING RIBS

Cold Slumped Glass Optics

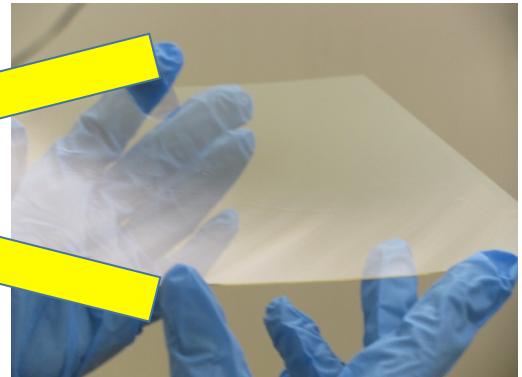
Forming molds



Slumping process

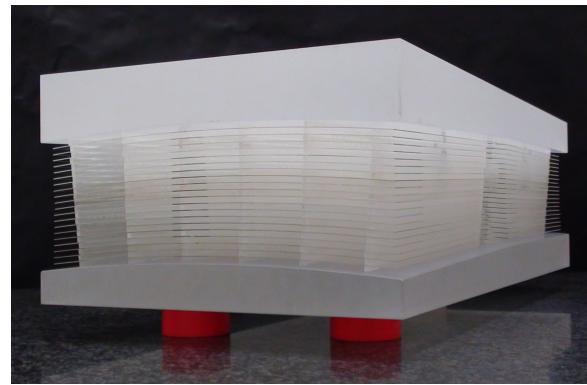
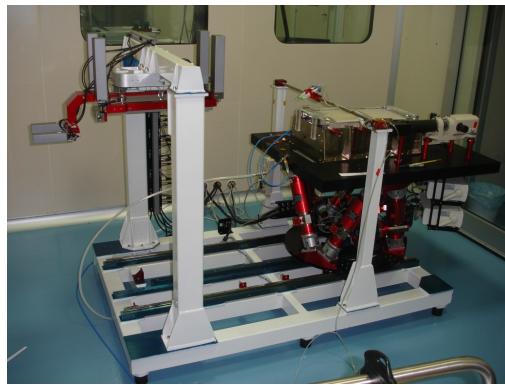


Result



Hot slumping
with active
pressure to
produce
cylindrical
glass plates

Cold
slumping for
plates
shaping to
Wolter I &
alignement



Need of flexible glass: Willow as example



Ultra-slim flexible glass is a
50-200 μm thick glass



Fusion process

Quantity

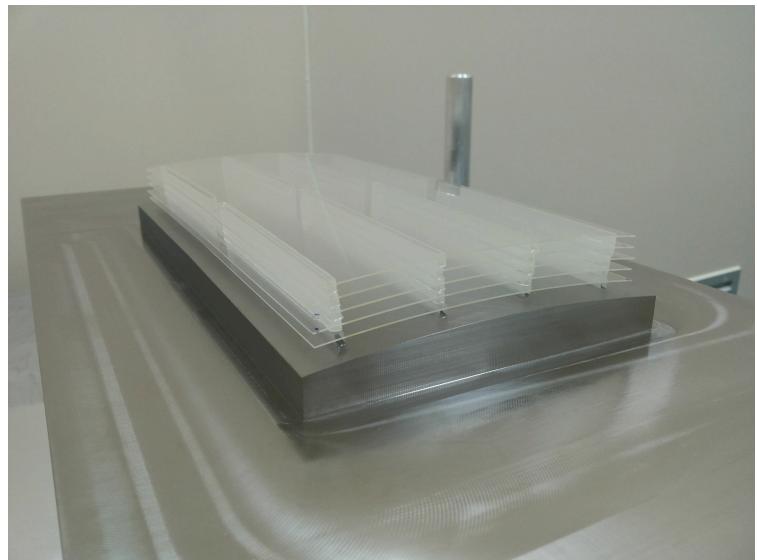
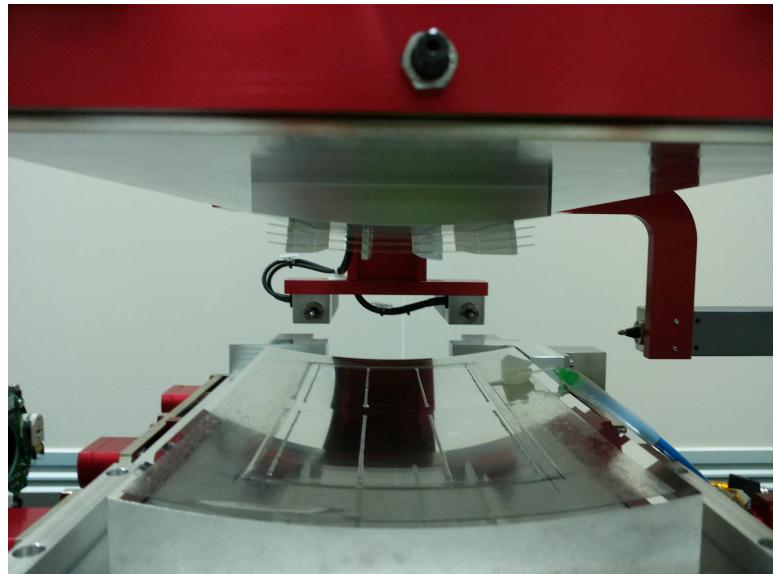
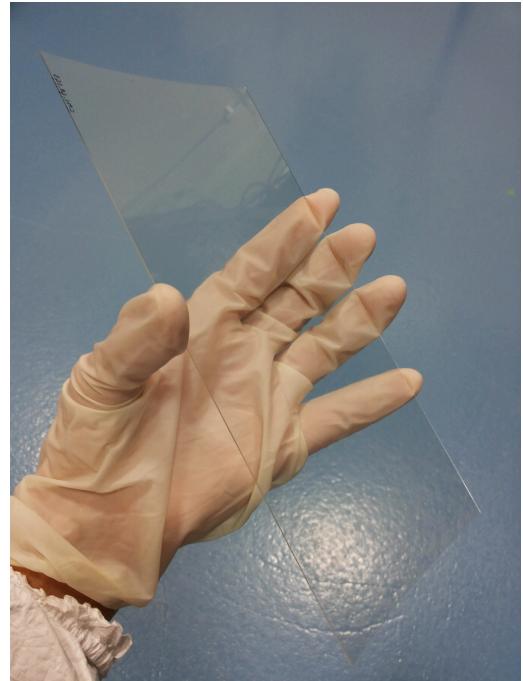
Sheets
250mm x
300mm

Rolls
10m long
x
300mm wide

Development
quantities

CORNING

Indirect integration on IMA: JIM1 MPE SGO



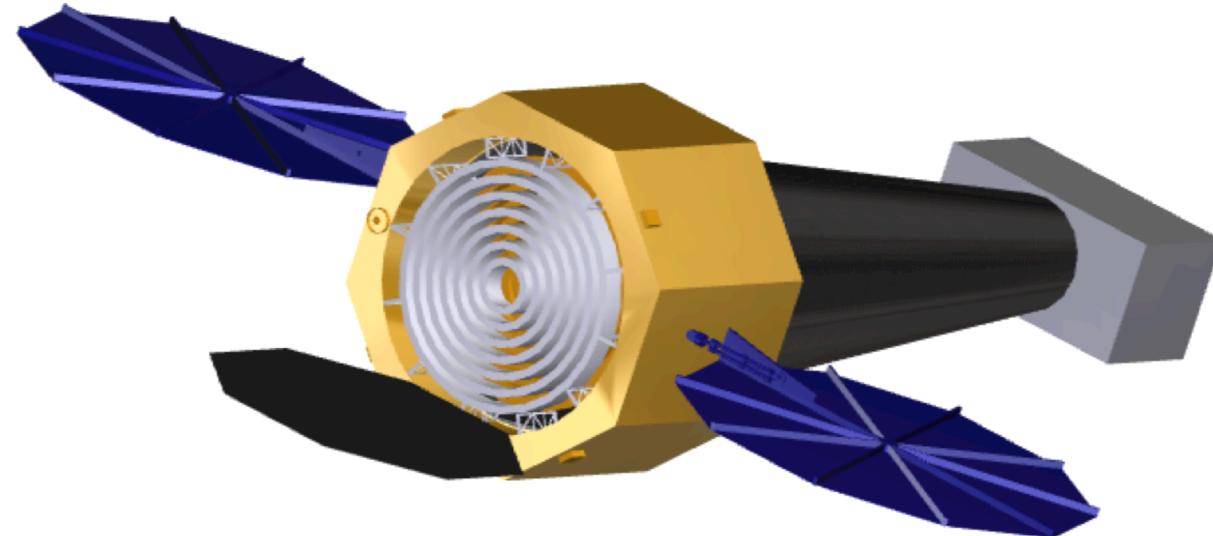
Indirect slumped glass
Monolithic indirect integration mold

Realized 02/2015
details in Proserpio/Winter presentations

Reference Mission for high resolution optics

The X-ray Surveyor
Mission concept, strawman mission design, and
preliminary cost estimate

Martin C. Weisskopf (MSFC)
On behalf of the X-ray Surveyor community



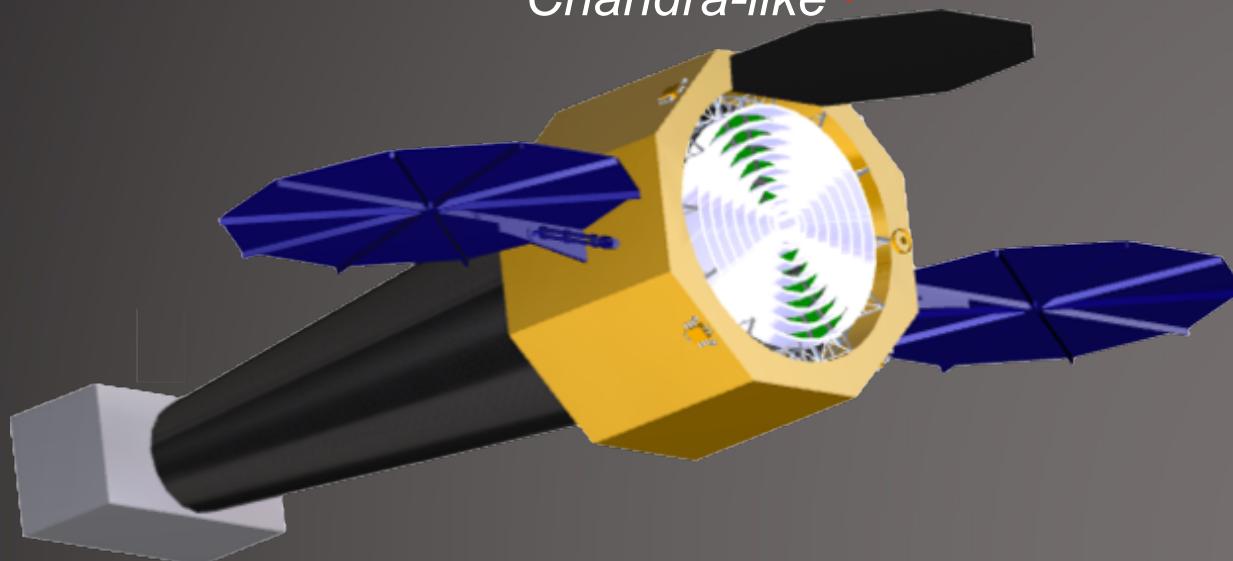
The strawman X-ray Surveyor concept is a successor to *Chandra*

- Angular resolution at least as good as *Chandra*
- Much higher photon throughput than *Chandra*

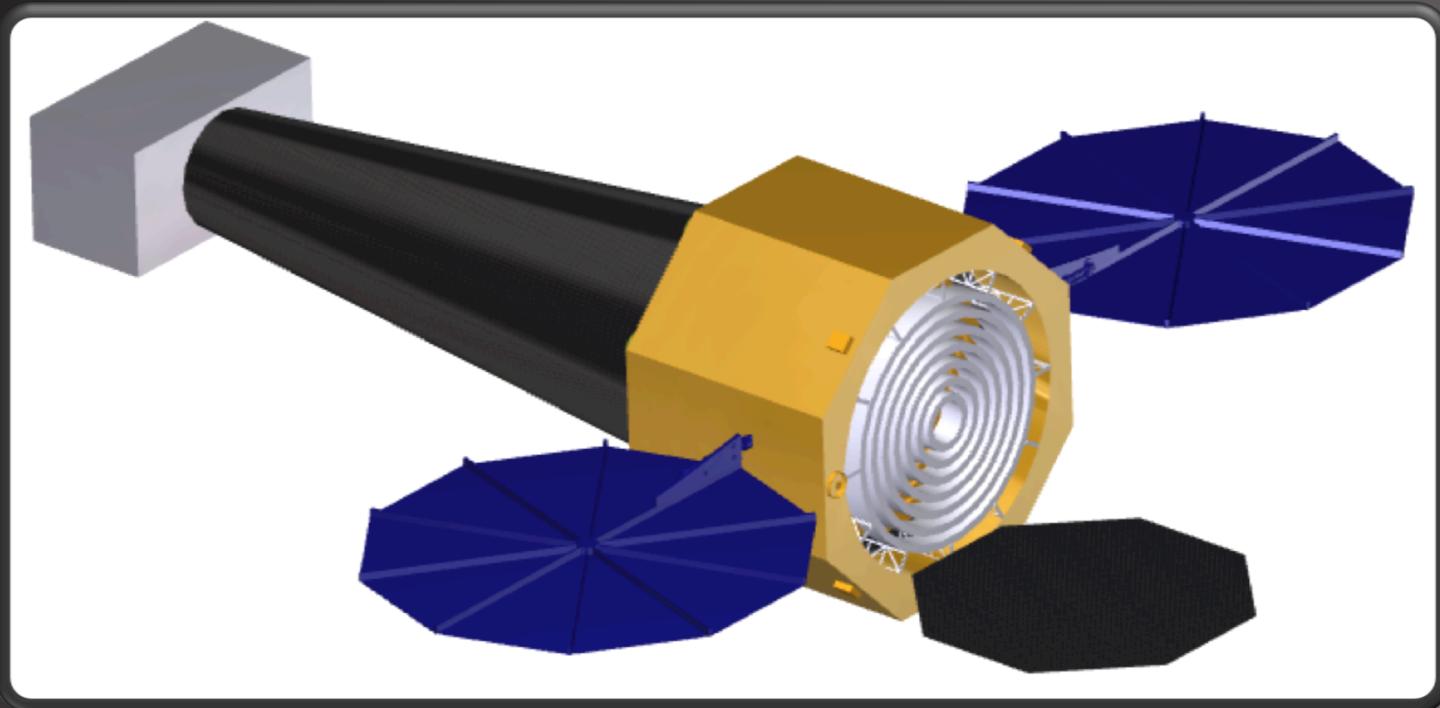
✓ Incorporates relevant prior (Con-X, IXO, AXSIO) development and *Chandra* heritage

✓ Limits most spacecraft requirements to *Chandra-like*

✓ Achieves *Chandra-like* cost



Next-generation instruments that exploit the telescope's properties
to achieve the science

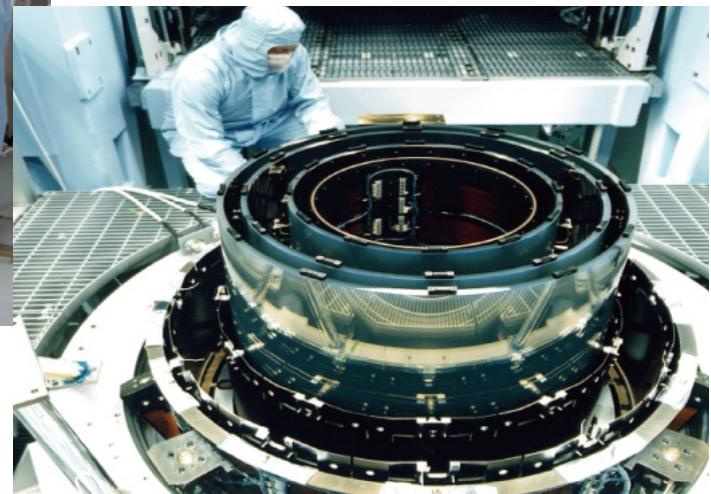
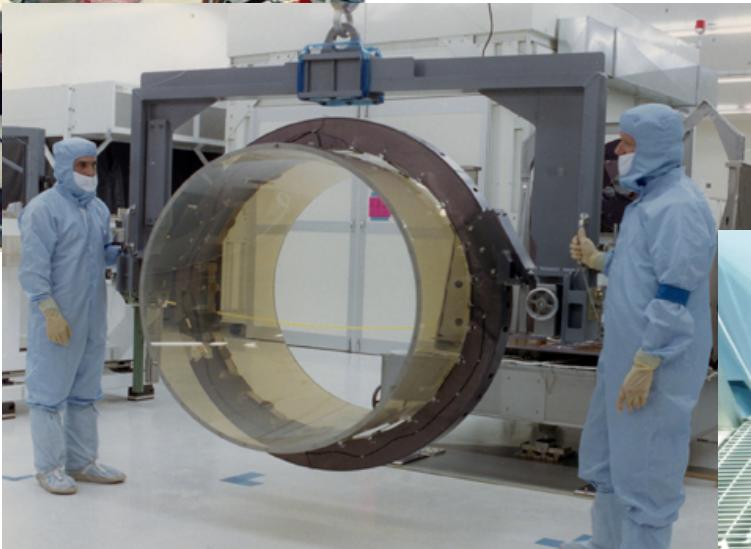


Strawman instrument payload
5'×5' microcalorimeter, 1" pixels, 0.2–10 keV
22'×22' CMOS imager with 0.33" pixels, 0.2–10 keV
Gratings, R = 5000, 0.2–2.0 keV

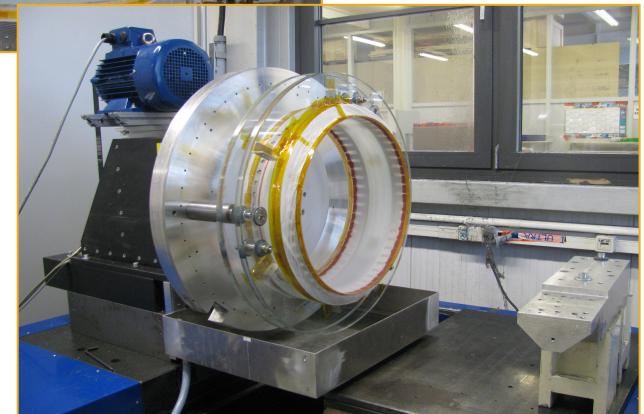
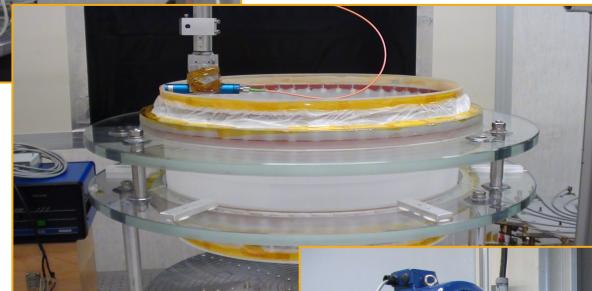
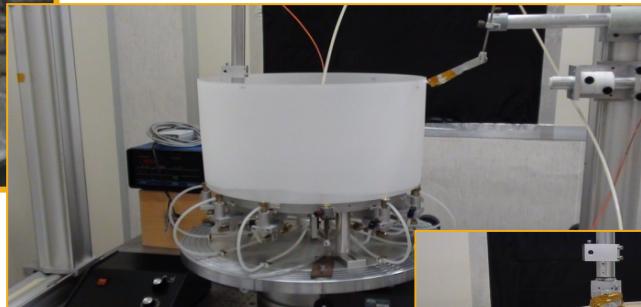
Polishing of the Chandra shells



20 mm thick shells !



New process flow (I)



The first part is the same, up to fine grinding

New process flow (II)

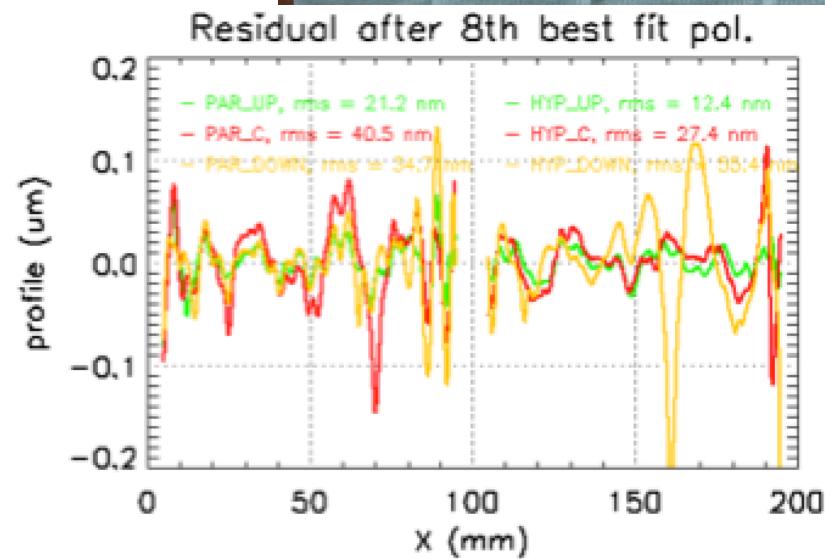
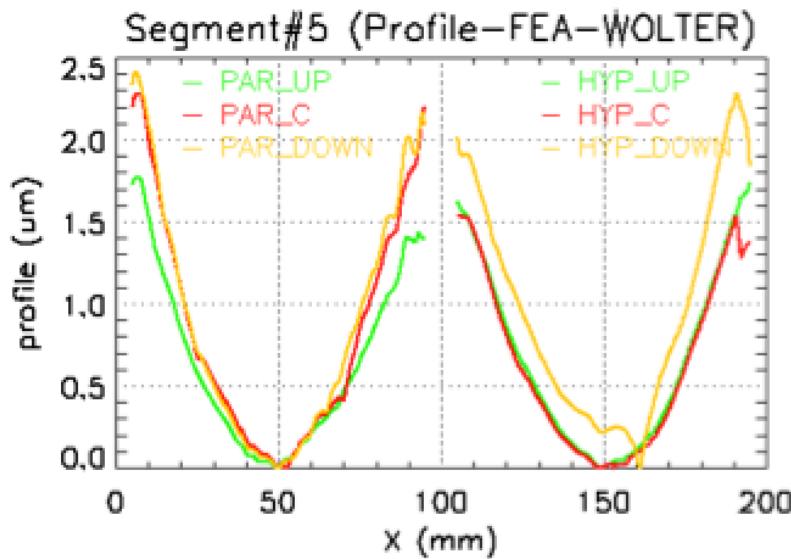


No polishing machine, but Pitch
tool directly mounted on the
grinding lathe



Final Ion Beam Correction of residual low
frequency longitudinal and OOR errors

Segments under development



Expected HEW from LTP mid freq. errors @ 0.27 keV

	HEW segm#1	HEW segm#2	HEW segm#3	HEW segm#4	HEW segm#5
Hyp X=0	0.75	0.60	0.75	0.75	1.05
Hyp X=+10mm	0.75	0.60	0.60	0.75	0.6
Hyp X=-10mm	0.90	0.75	0.60	0.60	8.03
Par X=0	0.75	7.5	7.2	0.75	8.1
Par X=+10mm	4.0	7.4	1.2	1.05	0.9
Par X=-10mm	6.0	1.1	1.1	0.90	1.5

June 0).

report dal meeting di Frascati (18-19
aprile 2016) "Axions in the Universe
and the
IAXO experiment"

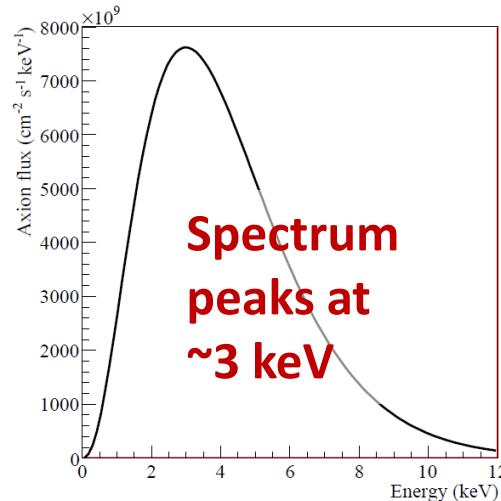
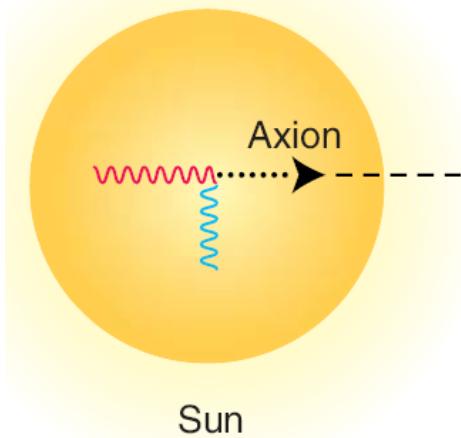
Axion – Production and detection mechanism

- First axion helioscope proposed by P. Sikivie

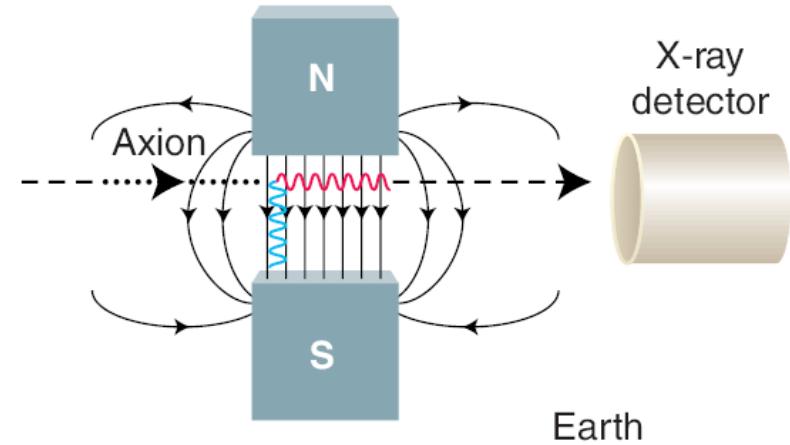
Sikivie *PRL* 51:1415 (1983)

- Blackbody photons (keV) in solar core can be converted into axions in the presence of strong EM fields in the plasma
- Reconversions of axions into x-ray photons possible in strong laboratory magnetic field

Primakoff effect



Primakoff effect



- Idea refined by K. van Bibber by using buffer gas to restore coherence over long magnetic field

Van Bibber et al. *Phys Rev D* 20:2020 (1020)

IAXO: the first X-ray telescope “ground based”

IAXO – conceptual design



Large toroidal **magnet**, L = 20 m

8 bores: 600 mm diameter each

8× {x-ray optics + x-ray detectors}

Cryostat
Rotating platform
with services

Telescopes

Services

Inclination System

Support Frame

Flexible Lines

Rotating Disk

Rotation System

